

Door Pulls, Door Handles and Accessories



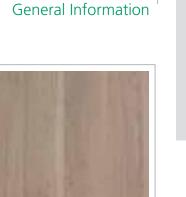
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Door pulls, door handles and accessories

KWS door pulls are manufactured using stainless steel, aluminium anodised, aluminium plastic-coated and brass. The available finishes and colours can be found in the finishes chart on Page 90.

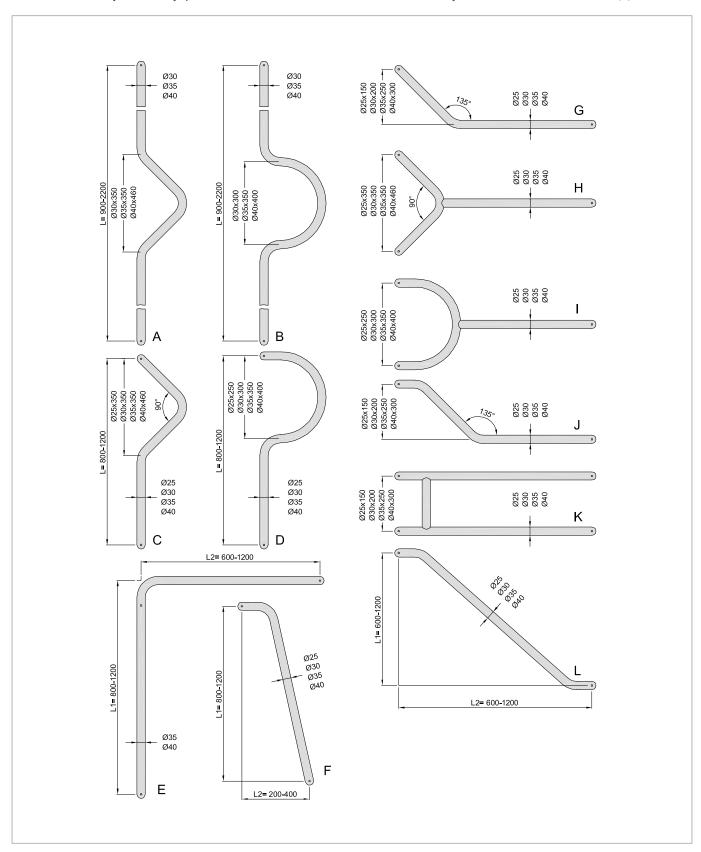
Depending on the type the door handles, they are available in diameters of 20, 25, 30, 35, 40 mm and partly also 50 mm. The door pull range has been extended by various types of edged material (Page 24-29 and Page 52-55).

In addition to the standard door pulls, a variety of custom-made products based on drawings are also manufactured. Moreover, the KWS modular system offers many further options to make your own door pulls to size.

The range is perfected by a choice of stainless steel door lever handles and additional accessories for doors such as house numbers.

Custom-made products

KWS does not only produce standard door pulls but also custom-made door pulls. In the following we show you some examples: Please remember: If you have any queries or would like to know what is realisable: Send your sketch via fax to KWS: + 49 (0) 2056-1821



Maximum centre to centre distance (without mid-point support)

Please observe the below table of maximum centre to centre distances for your request of a quotation for costums made handles. This applies in particular for schools, kindergartens and public buildings with frequently used doors. For pulls whose centre to centre distances exceed these values we cannot accept any guarantee if a mid-point support is not incorporated.

Ø	Aluminium	brass	stainless steel
20	1000	-	1200
25	1400	1400	1600
30	1600	1600	1800
35	2000	-	2200
40	2200	2000	2500
50	2400	2200	2500

		stainless steel
	30 x 30 x 2	GL: max. 2500, L: max. 2200
	40 x 10	GL: max. 1800, L: max. 1400

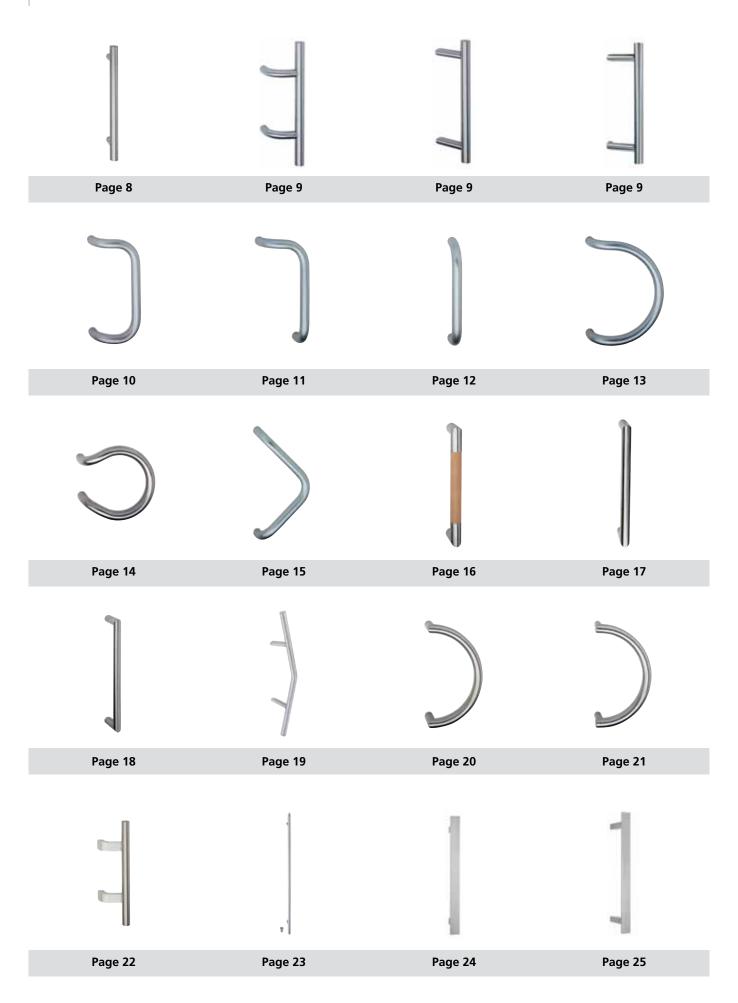
We manufacture standard door pulls up to the following maximum lengths:

Aluminium anodised	2400
Aluminium coated	2200
brass	2200
stainless steel	2500

PVD coating

As an alternative to traditional brass door pulls we offer on request stainless steel pulls which are brass-coloured coated in a PVD process. This is an attractive combination of a decorative brass coating and the durability of a stainless steel pull. There are no cleaning agents necessary for maintaining such a door pull.







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H H OS
09

814	3		
D	GL	Н	Supports
Ø 20	from 200	70	Ø 20
817	8		
Ø 25	from 200	75	Ø 25
817	9		
Ø 30	from 200	80	Ø 25
816	9		
Ø 35	from 200	85	Ø 25
818	0		
Ø 40	from 200	90	Ø 25
818	1		
Ø 50	from 200	100	Ø 25

As a pair for two-sided operation, or singley for one-sided door operation.

The appropriate mounting material is presented from Page 56. From Ø 25 mm this door pull series is additionally available with three differing offset sup-

ports (see fig. following page):

support A - straight

support B - curved support C - slanting 45°

support G - slanting on mitre joint

Standard design

Aluminium										
colo	ured	d plast	ic-coa	ated				70		
					-		 _			

Aluminium machined according to E 4		
KWS 1 silver anodised	.22	
KWS 2 nickel silver anodised	.23	
KWS 3 gold anodised	.24	
KWS 4 light bronze anodised	.27	
KWS 5 dark bronze anodised	.28	
KWS 6 black anodised	.29	
KW3 6 DIACK dilouised	.29	

brass		
.61		
.65		

stainless steel	
brushed	.82
polished	.83

maximum centre to centre distance

(without mid-point support)

D	Aluminium	brass	stainless steel
Ø 20	1000	-	1200
Ø 25	1400	1400	1600
Ø 30	1600	1600	1800
Ø 35	2000	-	2200
Ø 40	2200	2000	2500
Ø 50	2400	2400	2500



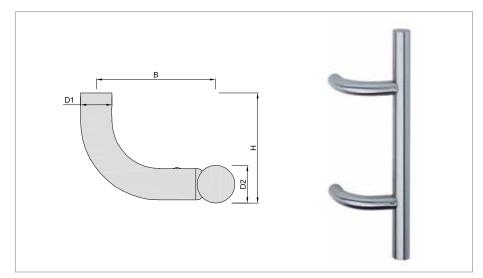
o.a.a. oxampia					
Piece	Part no.	Finish no.	Support	GL	L
Piece	8143	.82	C	960	860

Door pull supports

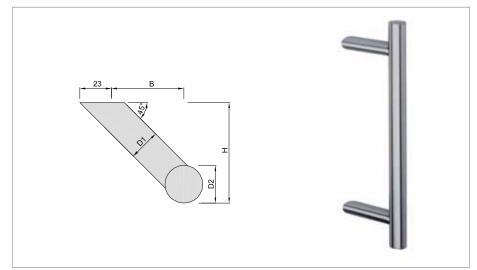
for sufficient safety clearance

Especially in the case of panel doors you should ensure that the grip of a door pull is far enough from the door edge (at least $40 - 50 \, \text{mm}$).

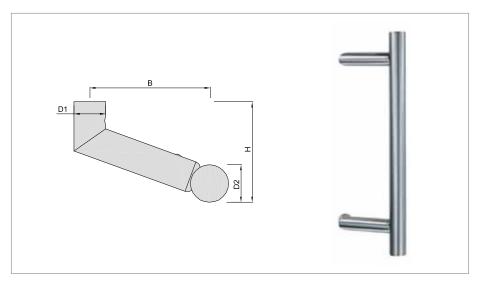
Support B		curved su	pport 90°
D2	D1	В	Н
Ø 25	Ø 25	92,5	85
Ø 30	Ø 25	95	87,5
Ø 35	Ø 25	97,5	90
Ø 40	Ø 25	100	92,5
Ø 50	Ø 25	105	97,5



Support C		slanting su	ipport 45°
D2	D1	В	Н
Ø 25	Ø 25	67	85
Ø 30	Ø 25	69.5	90
Ø 35	Ø 25	72	95
Ø 40	Ø 25	74.5	100
Ø 50	Ø 25	79.5	110



Support G		support slanti	ng on mitre joint
(o	nly available	in stainless	steel)
D2	D1	В	Н
Ø 25	Ø 25	92.5	75
Ø 30	Ø 25	95	80
Ø 35	Ø 25	97.5	85
Ø 40	Ø 25	110	90
Ø 50	Ø 25	115	100





B D
T R

890	7			
D	L	В	Н	R
Ø 20	200	100	70	40
891	0			
Ø 20	250	100	70	40
891	3			
Ø 20	300	100	70	40
890)8			
Ø 25	200	125	85	50
891	11			
Ø 25	250	125	85	50
891	4			
Ø 25	300	125	85	50
891	7			
Ø 25	400	125	85	50
890	9			
Ø 30	200	150	90	60
891	2			
Ø 30	250	150	90	60
891	5			
Ø 30	300	150	90	60
891	8			
Ø 30	400	150	90	60
894	11			
Ø 35	300	175	110	70
894	2			
Ø 35	350	175	110	70
894	13			
Ø 35	400	175	110	70
891	6			
Ø 40	300	200	130	80
891	9			
Ø 40	400	200	130	80

Aluminium

coloured plastic-coated	.70
Aluminium machined accordi	ng to E 4
KWS 1 silver anodised	.22
KWS 2 nickel silver anodised	.23
KWS 3 gold anodised	.24
KWS 4 light bronze anodised	.27
KWS 5 dark bronze anodised	.28
KWS 6 black anodised	.29
brass	
not for 8907 8910 8913 89	941 8942 8943.
brushed and waxed	.61

stainless steel				
.82				
.83				

.65



polished and waxed

As a pair for two-sided operation, or singley for one-sided door operation.

The appropriate mounting material is presented from Page 56.

Manufacturing door pulls in intermediate lengths (dimension L) is possible. Overlengths on request.

Piece	Part no.	Finish no.	L
Piece	8907	.82	200

Aluminium	
coloured plastic-coated	.70

Aluminium machined according to E 4		
KWS 1 silver anodised	.22	
KWS 2 nickel silver anodised	.23	
KWS 3 gold anodised	.24	
KWS 4 light bronze anodised	.27	
KWS 5 dark bronze anodised	.28	
KWS 6 black anodised	.29	

brass			
not for 8282 8296			
brushed and waxed	.61		
polished and waxed	.65		

stainless steel		
brushed	.82	
polished	.83	

maximum centre to centre distances = L (without mid-point support)

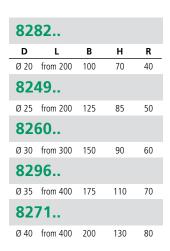
D	Aluminium	brass	stainless steel
Ø 20	1000	-	1200
Ø 25	1400	1400	1600
Ø 30	1600	1600	1800
Ø 35	2000	-	2200
Ø 40	2200	2000	2500



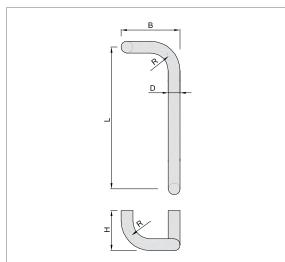
As a pair for two-sided operation, or singley for one-sided door operation.

The appropriate mounting material is presented from Page 56.

Fig. depicts DIN right







Order example				
Piece	Part no.	Finish no.	L	right/left
Piece	8282	.82	350	R



D H	

874	8748				
D	L	Н	R		
Ø 20	from 200	70	40		
875	8				
Ø 25	from 200	85	50		
876	8				
Ø 30	from 300	90	60		
879	7				
Ø 35	from 400	110	70		
877	8				
Ø 40	from 400	130	80		

.70
ng to E 4
.22
.23
.24
.27
.28
.29
.61
.65

maximum centre to centre distances = L (without mid-point support)

.82

.83

Aluminium	brass	stainless steel
1000	-	1200
1400	1400	1600
1600	1600	1800
2000	-	2200
2200	2000	2500
	1000 1400 1600 2000	1000 - 1400 1400 1600 1600 2000 -



brushed

polished

As a pair for two-sided operation, or singley for one-sided door operation.

The appropriate mounting material is presented from Page 56.

0.00.0				
Piece	Part no.	Finish no.	L	
Piece	8748	.82	350	_

Sta	nd	aı	ď	a	esi	a	n

Aluminium	
coloured plastic-coated	.70

Aluminium machined according to E 4		
KWS 1 silver anodised	.22	
KWS 2 nickel silver anodised	.23	
KWS 3 gold anodised	.24	
KWS 4 light bronze anodised	.27	
KWS 5 dark bronze anodised	.28	
KWS 6 black anodised	.29	

brass		
not for 8922 8931		
brushed and waxed	.61	
polished and waxed	.65	

stainless steel	
brushed	.82
polished	.83

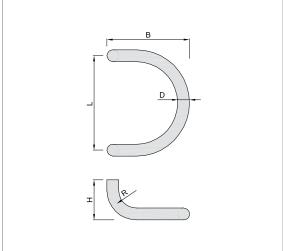


As a pair for two-sided operation, or singley for one-sided door operation.

The appropriate mounting material is presented from Page 56.

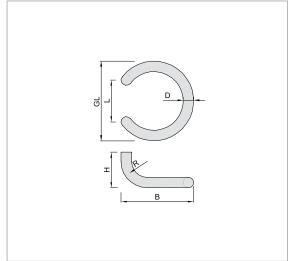
892	2			
D	L	В	Н	R
Ø 20	200	160	70	40
892	0			
Ø 25	165	160	85	50
892	23			
Ø 25	200	175	85	50
892	6			
Ø 25	250	200	85	50
893	2			
Ø 25	300	225	85	50
893	5			
Ø 25	350	250	85	50
893	8			
Ø 25	400	275	85	50
892	21			
Ø 30	165	170	90	60
892	4			
Ø 30	200	190	90	60
892	27			
Ø 30	250	215	90	60
893	3			
Ø 30	300	240	90	60
893	6			
Ø 30	350	265	90	60
893	9			
Ø 30	400	290	90	60
893	1			
Ø 35	350	280	110	70
892	25			
Ø 40	200	220	130	80
893	7			
Ø 40	350	295	130	80
894	0			
Ø 40	400	320	130	80





Piece	Part no.	Finish no.	L
Piece	8922	.82	200





895	4			
D	GL	L	В	Н
Ø 25	190	100	190	85

Star	ndard	4 46	cian
Stai	luard	ı ue	sign

Aluminium	
coloured plastic-coated	.70

Aluminium machined according to E 4		
KWS 1 silver anodised	.22	
KWS 2 nickel silver anodised	.23	
KWS 3 gold anodised	.24	
KWS 4 light bronze anodised	.27	
KWS 5 dark bronze anodised	.28	
KWS 6 black anodised	.29	
brass		
brushed and waxed	.61	
polished and waxed	.65	
stainless steel		
brushed	.82	
polished	.83	



As a pair for two-sided operation, or singley for one-sided door operation.

The appropriate mounting material is presented from Page 56.

Piece	Part no.	Finish no.	L	-
Piece	8954	82	400	_

Aluminium	
coloured plastic-coated	.70

Aluminium machined accordi	ng to E 4
KWS 1 silver anodised	.22
KWS 2 nickel silver anodised	.23
KWS 3 gold anodised	.24
KWS 4 light bronze anodised	.27
KWS 5 dark bronze anodised	.28
KWS 6 black anodised	.29

brass	
not for 8288 8283	
brushed and waxed	.61
polished and waxed	.65

stainless steel	
brushed	.82
polished	.83

8288	3		
D	L	В	Н
Ø 20	300	155	70
8131	l		
Ø 25	300	155	85
8284	l		
Ø 25	350	180	85
8133	3		
Ø 30	300	155	90
8285	5		
Ø 30	350	180	90
8283	3		
Ø 35	350	180	110
8286	5		
Ø 40	460	240	130

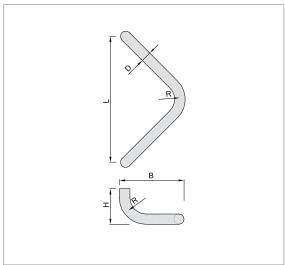




As a pair for two-sided operation, or singley for one-sided door operation.

The appropriate mounting material is presented from Page 56.

Manufacturing door pulls in intermediate lengths (dimension L) is possible. Overlengths on request.



C.uc. catampic			
Piece	Part no.	Finish no.	L
Piece	8288	.82	400



T D D D D D D D D D D D D D D D D D D D	

H Handle piece oakwood solid

open-pore treated

stainless steel

coated coated

brass satin

and waxed

beechwood solid

open-pore treated

8155...

8157...

8158..

8159..

Ø 40 400 - 1600 90

Ø 40 400 - 1600 90

Ø 40 400 - 1600 90

Ø 40 400 - 1600 90 coloured plastic-

D

stainless steel	
brushed	.82
polished	.83



As a pair for two-sided operation, or singley for one-sided door operation.

The appropriate mounting material is presented from Page 56.

Manufacturing door pulls in intermediate lengths (dimension L) is possible. Overlengths on request.

C.u.c. C /(u.)	.p			
Piece	Part no.	Finish no.	L	
Piece	8155	.82	400	

stainless steel	
brushed	.82
polished	.83

maximum centre to centre distances = L (without mid-point support)

D	stainless steel	
Ø 20	1200	
Ø 25	1600	
Ø 30	1800	
Ø 35	2200	
Ø 40	2500	
Ø 50	2500	



As a pair for two-sided operation, or singley for one-sided door operation.

The appropriate mounting material is presented from Page 56.

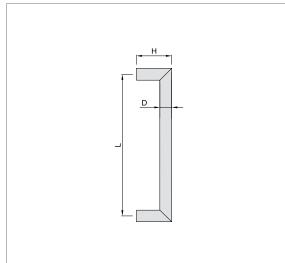
8135		
D	L	Н
Ø 20	from 200	70
8170		
Ø 25	from 200	75
8171		
Ø 30	from 200	80
8137		
Ø 35	from 200	85
8172		
Ø 40	from 200	90
8173		

from 200

100

Ø 50





Piece	Part no.	Finish no.	L
Piece	8135	.82	400



D D	

817	4		
D	L	В	Н
Ø 20	from 200	55	70
817	5		
Ø 30	from 200	60	80
814	1		
Ø 35	from 200	65	85
817	6		
Ø 40	from 200	75	90
817	7		
Ø 50	from 200	90	100

stainless steel		
brushed	.82	
polished	.83	

maximum centre to centre distances = L (without mid-point support)

D	stainless steel	
Ø 20	1200	
Ø 25	1600	
Ø 30	1800	
Ø 35	2200	
Ø 40	2500	
Ø 50	2500	



As a pair for two-sided operation, or singley for one-sided door operation.

The appropriate mounting material is presented from Page 56.

Manufacturing door pulls in intermediate lengths (dimension L) is possible. Overlengths on request.

Order example

Piece	Part no.	Finish no.	L
Piece	8174	.82	400

18

stainless steel		
brushed	.82	
polished	.83	



Angle 160°

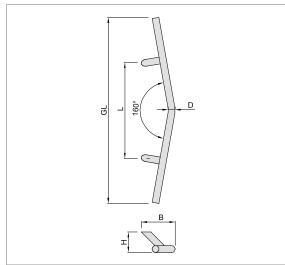
As a pair for two-sided operation and singley for one-sided door operation.

The appropriate mounting material is presented from Page 56.

Slanting 45°

810	5			
D	GL	L	В	Н
Ø 25	630	300	119	75
810	6			
Ø 25	685	350	123	80
810	7			
Ø 30	630	300	124	75
810	8			
Ø 30	685	350	128	80





Piece	Part no.	Finish no.	L
Piece	8105	.82	300



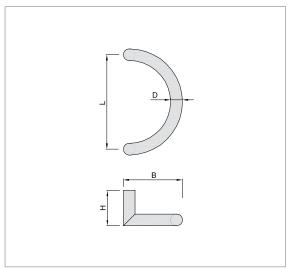
8149)		
D	L	В	Н
Ø 20	200	120	70
8186	j		
Ø 25	200	125	75
8187	'		
Ø 30	300	180	80
8191	l		
Ø 30	350	205	80
8190)		
Ø 35	350	210	85
8188	3		
Ø 40	400	240	90

stainless steel		
brushed	.82	
polished	.83	



As a pair for two-sided operation, or singley for one-sided door operation.

The appropriate mounting material is presented from Page 56.



Piece	Part no.	Finish no.	L
Piece	8149	.82	200

Aluminium	
coloured plastic-coated	.70

Aluminium machined according to E 4		
KWS 1 silver anodised	.22	
KWS 2 nickel silver anodised	.23	
KWS 3 gold anodised	.24	
KWS 4 light bronze anodised	.27	
KWS 5 dark bronze anodised	.28	
KWS 6 black anodised .29		

stainless steel			
brushed	.82		
polished	.83		

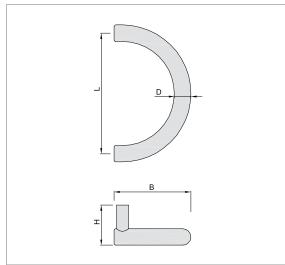


As a pair for two-sided operation, or singley for one-sided door operation.

The appropriate mounting material is presented from Page 56.

895	58			
D	L	В	Н	Supports
Ø 30	300	180	80	Ø 25
896	51			
Ø 30	350	205	80	Ø 25
895	59			
Ø 35	350	210	85	Ø 25
896	50			
Ø 40	400	240	90	Ø 25

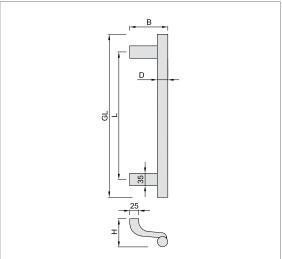




Order example				
Piece	Part no.	Finish no.	L	_
Piece	8958	.82	300	_







822	1		
D	GL	В	Н
Ø 30	200 - 1600	80	80

Aluminium	
coloured plastic-coated	.70
Aluminium machined accordi	ng to E 4
KWS 1 silver anodised	.22
KWS 2 nickel silver anodised	.23
KWS 3 gold anodised	.24
KWS 4 light bronze anodised	.27
KWS 5 dark bronze anodised	.28
KWS 6 black anodised	.29
brass	
brushed and waxed	.61
polished and waxed	.65
stainless steel	
brushed	.82
polished	.83



As a pair for operating the door from both sides and singley for one-sided door operation.

The appropriate mounting material is presented from Page 56.

In the case of this door pull the finish refers to the grab bar. The supports are always of aluminium, optionally anodised or coloured plastic-coated.

Manufacturing of door pulls in intermediate lengths (dimension L) is possible.

Piece	Part no.	Finish no.	GL	L
Piece	8221	.82	400	200

stainless steel	·
brushed	.82
polished	.83

8199	9		
D	GL	L	Н
Ø 30	1190	1000	80

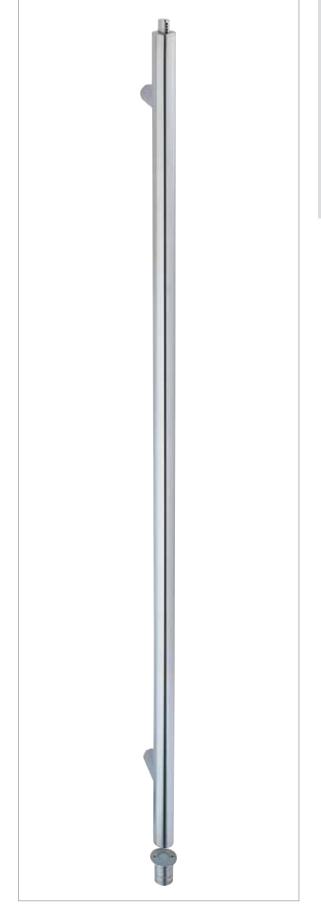


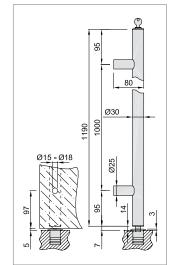
Door pull with bolt, floor socket and lock for locking all glass doors from one side.

As a pair, in combination with door pull **8179.82**, for operating the door from both sides or singley for operating the door from one side. Keyed alike cylinders are available.

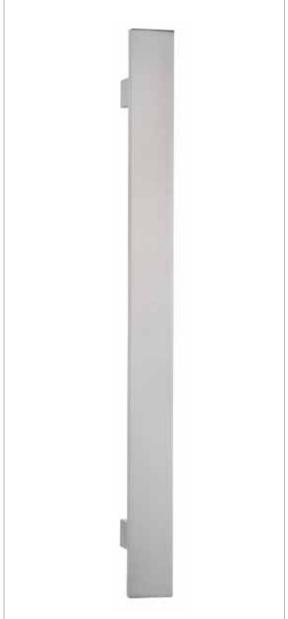
The appropriate mounting material is presented from Page 56. Other lengths on request.

Boreholes in the glass pane: Ø 15-18 mm





Piece	Part no.	Finish no.	L
Piece	8199	.82	1000



GL G

8537		
GL	L	Н
400	300	60
500	400	60

.82



grab bar of stainless steel 40 x 10 mm

supports of aluminium, stainless steel effect anodised

As a pair for two-sided operation and singley for one-sided door operation.

The appropriate mounting material is presented from Page 56.

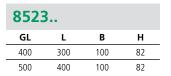
Manufacturing door pulls in intermediate lengths (dimension L) is possible. Overlengths on request.

Order example

Piece	Part no.	Finish no.	GL
Piece	8537	.82	400

24

stainless steel	
brushed	.82





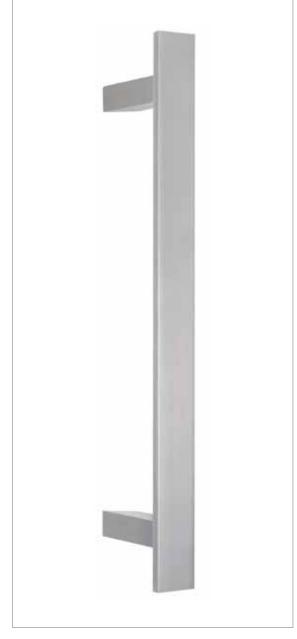
grab bar of stainless steel 40 x 10 mm

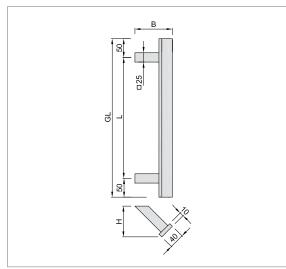
supports of aluminium, stainless steel effect anodised

As a pair for two-sided operation and singley for one-sided door operation.

The appropriate mounting material is presented from Page 56.

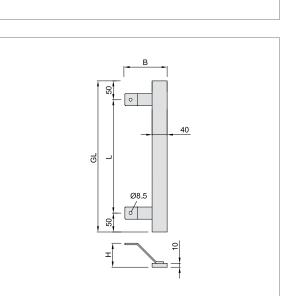
Manufacturing door pulls in intermediate lengths (dimension L) is possible. Overlengths on request.





Piece	Part no.	Finish no.	GL
Piece	8523	.82	400





B H 400 300 110 64 500 400 110 64

Standard design

stainless steel	
brushed	.82



grab bar of stainless steel 40 x 10 mm

supports of stainless steel

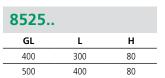
As a pair for two-sided operation and singley for one-sided door operation.

The appropriate mounting material is presented from Page 56.

Manufacturing door pulls in intermediate lengths (dimension L) is possible. Overlengths on request.

Piece	Part no.	Finish no.	GL
Piece	8524	.82	400

stainless steel	
brushed	.82





grab bar of stainless steel

30 x 30 x 2 mm

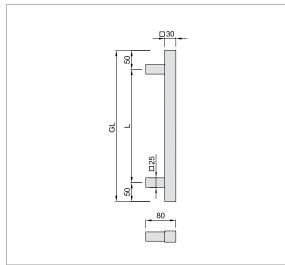
supports of aluminium stainless steel effect anodised

As a pair for two-sided operation, or singley for one-sided door operation.

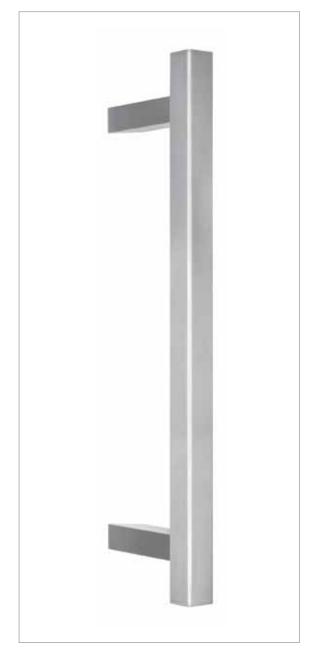
The appropriate mounting material is presented from Page 56.

Manufacturing door pulls in intermediate lengths (dimension L) is possible. Overlengths on request.





Piece	Part no.	Finish no.	GL
Piece	8525	.82	400



S S S S S S S S S S S S S S S S S S S	
6L 50 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -	
I 109	

8528				
GL	L	В	Н	
400	300	110	92	
500	400	110	92	

stainless steel	
brushed	.82



grab bar of stainless steel $30 \times 30 \times 2$ mm supports of aluminium stainless steel effect anodised

As a pair for two-sided operation, or singley for one-sided door operation.

The appropriate mounting material is presented from Page 56.

Manufacturing door pulls in intermediate lengths (dimension L) is possible. Overlengths on request.

Piece	Part no.	Finish no.	GL	
Piece	8528	.82	400	_

stainless steel	
brushed	.82

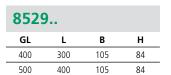


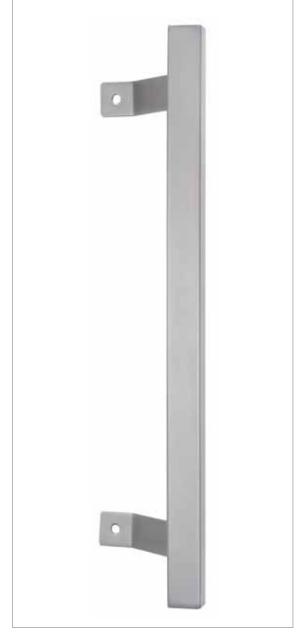
grab bar of stainless steel 30 x 30 x 2 mm supports of stainless steel

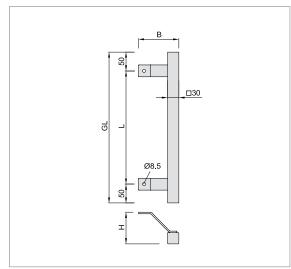
As a pair for two-sided operation, or singley for one-sided door operation.

The appropriate mounting material is presented from Page 56.

Manufacturing door pulls in intermediate lengths (dimension L) is possible. Overlengths on request.

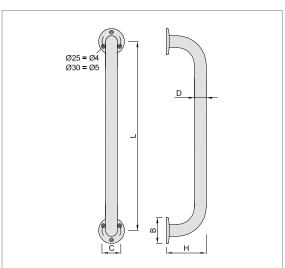






Piece	Part no.	Finish no.	GL
Piece	8529	.82	400





8501			
D L	В	С	н
Ø 25 300	55	40	85
8502			
Ø 25 400	55	40	85
8503			
Ø 25 500	55	40	85
8504			
Ø 25 600	55	40	85
8505			
Ø 25 700	55	40	85
8506			
Ø 25 800	55	40	85
8507			
Ø 25 900	55	40	85
8508			
Ø 25 1000	55	40	85
8511			
Ø 30 300 6	0*/65**	44*/47.5**	90
8512			
Ø 30 400 6	0*/65**	44*/47.5**	90
8513			
Ø 30 500 6	0*/65**	44*/47.5**	90
8514			
Ø 30 600 6	0*/65**	44*/47.5**	90
8515			
Ø 30 700 6	0*/65**	44*/47.5**	90
8516			
Ø 30 800 6	0*/65**	44*/47.5**	90
8517			
	N*/65**	44*/47.5**	90
Ø30 900 6	0 703		

steel	
black enamelled	.03
coloured plastic-coated	.70

Aluminium machined according to E 4

	•
not for 8501 8502 8503 8	8504 8505 8506
8507 8508	
KWS 1 silver anodised	.22
KWS 2 nickel silver anodised	.23
KWS 3 gold anodised	.24
KWS 4 light bronze anodised	.27
KWS 5 dark bronze anodised	.28
KWS 6 black anodised	.29

stainless steel	
brushed	.82
polished	.83



Manufacturing door pulls in intermediate lengths (dimension L) is possible.

- *) aluminium (with bolted) rosettes)
- **) steel-stainless steel (with welded on rosettes)

Ø 30 1000 60*/65** 44*/47.5** 90

Piece	Part no.	Finish no.	L	
Piece	8501	.03	300	

Aluminium	
coloured plastic-coated	.70

Aluminium machined according to E 4	
KWS 1 silver anodised	.22
KWS 2 nickel silver anodised	.23
KWS 3 gold anodised	.24
KWS 4 light bronze anodised	.27
KWS 5 dark bronze anodised	.28
KWS 6 black anodised	.29

Aluminium machined according to E 6	
KWS 1 silver anodised	.41
KWS 2 nickel silver anodised	.42
KWS 3 gold anodised	.43
KWS 4 light bronze anodised	.46
KWS 5 dark bronze anodised	.47
KWS 6 black anodised	.48

_		_		
×	7	u	6	

Α	В
90	50

150 x 150 x 10 mm pad of aluminium

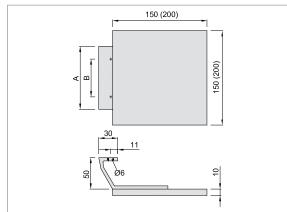
8205...

110

200 x 200 x 10 mm pad of aluminium

With support screwed on the back of aluminium.





Standard design

Aluminium	
coloured plastic-coated	.70

Aluminium machined according to E 4	
KWS 1 silver anodised	.22
KWS 2 nickel silver anodised	.23
KWS 3 gold anodised	.24
KWS 4 light bronze anodised	.27
KWS 5 dark bronze anodised	.28
KWS 6 black anodised	.29

Aluminium machined according to E 6	
KWS 1 silver anodised	.41
KWS 2 nickel silver anodised	.42
KWS 3 gold anodised	.43
KWS 4 light bronze anodised	.46
KWS 5 dark bronze anodised	.47
KWS 6 black anodised	.48

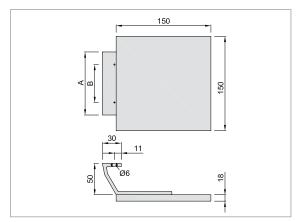
8210..

Α	В
90	50

 $150 \times 150 \times 18$ mm pad of plastic, black, smooth

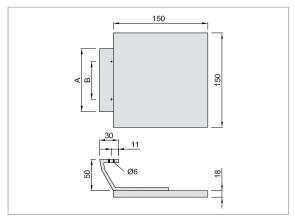
With support screwed on the back of aluminium.





Piece	Part no.	Finish no.
Piece	8203	.22





8216.. A B90 50

150 x 150 x 18 mm pad of plastic, black, finely grained

With support screwed on the back of aluminium.

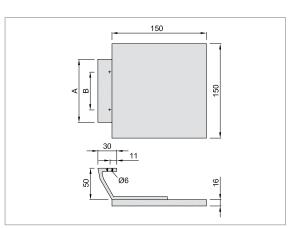
Standard design

Aluminium

coloured plastic-coated	.70
Aluminium machined accordi	na to F 4
KWS 1 silver anodised	.22
KWS 2 nickel silver anodised	.23
KWS 3 gold anodised	.24
KWS 4 light bronze anodised	.27
KWS 5 dark bronze anodised	.28
KWS 6 black anodised	.29

.41
.43
.46
.47
.48





8219	
Α	В
90	50

150 x 150 x 16 mm pad of plastic, black, relief

With support screwed on the back of aluminium.

Standard design

KWS 4 light bronze anodised

KWS 5 dark bronze anodised

KWS 6 black anodised

Aluminium	
coloured plastic-coated	.70
Aluminium machined accord	ing to E 4
KWS 1 silver anodised	.22
KWS 2 nickel silver anodised	.23
KWS 3 gold anodised	.24

.27

.28

.29

Aluminium machined according to E 6	
KWS 1 silver anodised	.41
KWS 2 nickel silver anodised	.42
KWS 3 gold anodised	.43
KWS 4 light bronze anodised	.46
KWS 5 dark bronze anodised	.47
KWS 6 black anodised	.48

Piece	Part no.	Finish no.
Piece	8219	.22



8352		
L	D	В
800	200	160
8353		
900	200	160
8354		
1000	200	160
8355		
1100	200	160
8356		
1200	200	160

Aluminium	
coloured plastic-coated	.70

Aluminium machined according to E 6	
KWS 1 silver anodised	.41
KWS 2 nickel silver anodised	.42
KWS 3 gold anodised	.43
KWS 4 light bronze anodised	.46
KWS 5 dark bronze anodised	.47
KWS 6 black anodised	.48

Of aluminium rectangular tube including inserted end supports.

Manufacturing of door pulls in intermediate lengths (dimension L) is possible.

8312		
L	D	В
800	100	60
8313		
900	100	60
8314		
1000	100	60
8315		
1100	100	60
8316		
1200	100	60
8322		
800	120	80
8323		
900	120	80
8324		
1000	120	80
8325		
1100	120	80
8326		
1200	120	80
8332		
800	150	110
8333		
900	150	110
8334		
1000	150	110
8335		
1100	150	110
8336		
1200	150	110



Piece	Part no.	Finish no.	L
Piece	8312	.41	775



0027	
XX < /	
0037	

100 x 18 x 2 mm

8847..

120 x 18 x 2 mm

8857..

150 x 18 x 2 mm

8877..

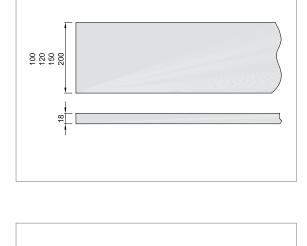
200 x 18 x 2 mm

of aluminium rectangular tube in stock lengths of approx. 5000 mm



Aluminium	
crude, surface untreated	.20
•	

Aluminium machined according to E 6		
KWS 1 silver anodised	.41	
KWS 5 dark bronze anodised	.47	



8835...

end support for tube 100 x 18 mm

8845...

end support for tube 120 x 18 mm

8855...

end support for tube 150 x 18 mm

8875...

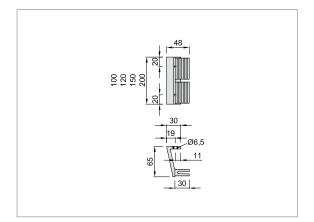
end support for tube 200 x 18 mm

Standard design

KWS 5 dark bronze anodised

Aluminium	
crude, surface untreated	.20
Alumainium maadainad aasa	
Aluminium machined acco	rding to E 6

.47



Piece	Part no.	Finish no.	L
Piece	8837	.41	775

Aluminium	
crude, surface untreated	.20

Aluminium machined according to E 6		
KWS 1 silver anodised	.41	
KWS 5 dark bronze anodised	.47	

8836..

end support for tube 100 x 18 mm

8846..

end support for tube 120 x 18 mm

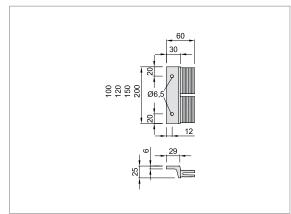
8856...

end support for tube 150 x 18 mm

8876..

end support for tube 200 x 18 mm





Standard design

plastic	
PVC	.95

8881..

plastic pad, smooth 150 x 150 x 18 mm

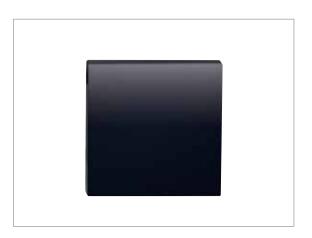
8885..

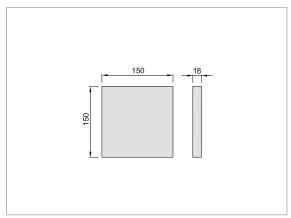
plastic pad, finely grained 150 x 150 x 18 mm

8886..

plastic pad, relief 150 x 150 x 18 mm

pre-drilled for 8604..

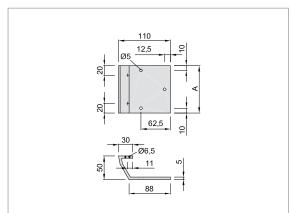




Piece	Part no.	Finish no.
Piece	8836	.22

KWS Door Pulls





8603	
	A
	80
8604	
	90
8605	
	100
8606	
	110
8607	
	120
8608	
	130
8609	
	140
8610	
	150
8611	
	160
8612	
	170
8613	
	175
8614	
	190
8615	
	200

Aluminium	
coloured plastic-coated	.70
	ng to E 4
KWS 1 silver anodised	.22
KWS 1 silver anodised KWS 2 nickel silver anodised	.22

.28

.29

KWS 5 dark bronze anodised

KWS 6 black anodised

Aluminium machined according to E 6		
KWS 1 silver anodised	.41	
KWS 2 nickel silver anodised	.42	
KWS 3 gold anodised	.43	
KWS 4 light bronze anodised	.46	
KWS 5 dark bronze anodised	.47	
KWS 6 black anodised	.48	

Order	example
-------	---------

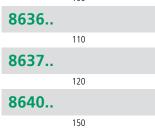
Oraci champic		
Piece	Part no.	Finish no.
Piece	8603	.22

Aluminium	
coloured plastic-coated	.70

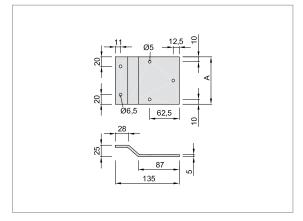
Aluminium machined according to E 4		
KWS 1 silver anodised	.22	
KWS 2 nickel silver anodised	.23	
KWS 3 gold anodised	.24	
KWS 4 light bronze anodised	.27	
KWS 5 dark bronze anodised	.28	
KWS 6 black anodised	.29	

Aluminium machined according to E 6		
KWS 1 silver anodised	.41	
KWS 2 nickel silver anodised	.42	
KWS 3 gold anodised	.43	
KWS 4 light bronze anodised	.46	
KWS 5 dark bronze anodised	.47	
KWS 6 black anodised	.48	

8633		
	Α	
	80	
8634		
	90	
8635		
	100	
8636		
	110	
8637		







Piece	Part no.	Finish no.
Piece	8633	.22

The Idea:

The KWS modular system for door pulls, handrails and other applications is available in diameters of 30, 35 and 40 mm. The supports are also manufactured in inch sizes for processing inch-sized tubes provided by the customer. The tubes are available in lengths of 2000 and 3000 mm, as standard, as well as cut to size. A comprehensive range of supports, mounting materials, joint-mitres, and decorative ends enables custom-made solutions. The system supports are designed for visible mounting systems (series WS = angle brackets), but also concealed mounting systems (series RS = round supports). Supports and tubes are joined by a well-tried clamping system. The supports hide the tube ends; thus incorrect cuts can be combensated by up to 5 mm without the cut edges becoming visible. The range has been complemented by the square-edged door pull system KS-30 which also incorporates the time-tested benefits of the KWS modular system (Page 52-55).

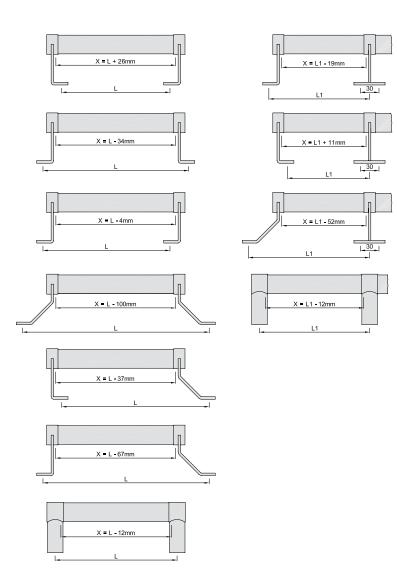


Assembly

Tubes and supports are simply put together and then by tightening the clamp screw (in the head of the support) firmly joined. The tube length to be cut (X) does not correlate with the distance spacing of the bore holes (L). The tubes have to be sawn according to the following plan: In the case of DIY construction it should be ensured that for stability reasons the following maximum dimensions are not exceeded:

Maximum dimension L without mid-point support:

- Ø 30 mm 1600 mm
- Ø 35 mm 2000 mm
- Ø 40 mm 2200 mm





KWS Modular System





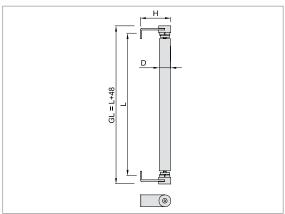


Page 55 Page 55

KWS Modular System

Series WS





8011			
D	L	Н	
Ø 30 x 1,5 tube	up to 1600	81	
8381			
Ø 35 x 1,5 tube	up to 2000	84	
8161			
Ø 40 x 2,0 tube	up to 2200	92	

with 2 straight end supports series WS

Manufacturing door pulls in intermediate lengths (dimension L) is possible, overlengths on request.

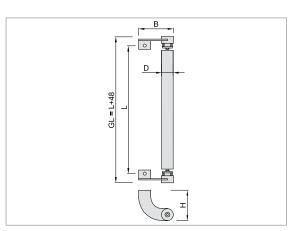
Note for overlengths

These door pulls are also available with mid-point support or a reinforcing strip (**for** Ø **35 mm**).



stainless steel	
brushed	.82





8012		
D	L	Н
Ø 30 x 1,5 tube	up to 1600	81
8382		
Ø 35 x 1,5 tube	up to 2000	84
8162		
Ø 40 x 2,0 tube	up to 2200	92

with 2 offset end supports series WS

Manufacturing door pulls in intermediate lengths (dimension L) is possible, overlengths on request.

Note for overlengths

These door pulls are also available with mid-point support or a reinforcing strip (*for Ø 35 mm*).

Standard design

stainless steel	
brushed	.82



Order	example
-------	---------

Piece	Part no.	Finish no.	L	
Piece	8011	.82	1000	

stainless steel	
brushed	.82



8711		
D	S	Н
Ø 30 x 1,5 tube	32	81
8032		

Ø 33.7 x 2,0 tube (1") 32

8391...

Ø 35 x 1,5 tube 32 84

84

92

8301...

Ø 40 x 2,0 tube 42 92

8033...

Ø 42.4 x 2,0 tube 42 92 (1.25")

8H91..

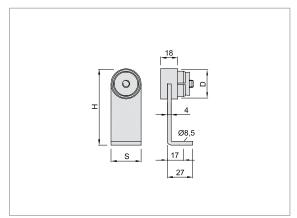
Ø 35 wood 84 32

8H01..

Ø 40 wood

Straight end support series WS for visible fixing, of stainless steel. Clamping element of aluminium.





Standard design

stainless steel	
brushed	.82



8712			
D	В	S	Н
Ø 30 x 1,5 tube	92	32	81
8035			
Ø 33.7 x 2,0 tube (1")	94	32	84
8392			

Ø 35 x 1,5 tube

94 32 84

8302...

Ø 40 x 2,0 tube

113 42 92

8036...

Ø 42.4 x 2,0 tube 113 42 92 (1.25")

8H92..

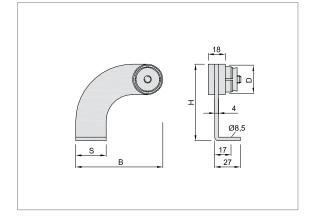
Ø 35 wood 94 32 84

8H02..

Ø 40 wood 113 42 92

Offset end support series WS for visible fixing, of stainless steel. Clamping element of aluminium. Fig. depicts DIN left. Indication of DIN right or left required.

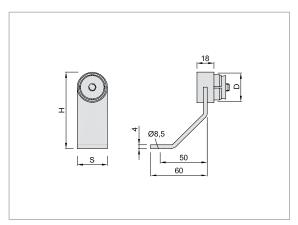




Piece	Part no.	Finish no.	right/left
Piece	8712	.82	R

KWS Modular System Series WS





8716		
D	S	Н
Ø 30 x 1,5 tube	32	81
8044		
Ø 33.7 x 2,0 tube (1")	32	84
8396		
Ø 35 x 1,5 tube	32	84
8306		
Ø 40 x 2,0 tube	42	92
8045		
Ø 42.4 x 2,0 tube (1.25")	42	92
8H96		
Ø 35 wood	32	84
8H06		
Ø 40 wood	42	92

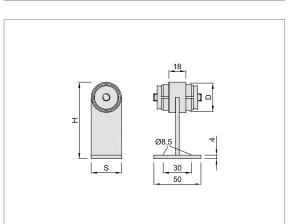
Angular end support series WS for double action doors, for visible fixing, of stainless steel. Clamping element of aluminium.

brushed Rost Free Brushed

.82

Standard design





8713		
D	S	Н
Ø 30 x 1,5 tube	32	81
8038		
Ø 33.7 x 2,0 tube (1")	32	84
8393		
Ø 35 x 1,5 tube	32	84
8303		
Ø 40 x 2,0 tube	42	92
8039		
Ø 42.4 x 2,0 tube (1.25")	42	92
8Н93		
Ø 35 wood	32	84
8H03		
Ø 40 wood	42	92

Straight mid-point support series WS for visible fixing, of stainless steel. Clamping element of aluminium.

Standard design

stainless steel	
brushed	.82



Order	examp	ole
-------	-------	-----

Oraci champic		
Piece	Part no.	Finish no.
Piece	8716	.82

stainless steel	
brushed	.82



8714			
D	В	S	Н
Ø 30 x 1,5 tube	92	32	81

8041...

Ø 33.7 x 2,0 tube (1") 94 32 84

8394...

Ø 35 x 1,5 tube 94 32 84

8304...

Ø 40 x 2,0 tube 113 42 92

8042...

Ø 42.4 x 2,0 tube (1.25") 113 42 92

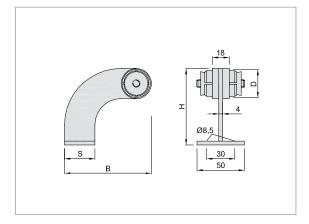
8H94..

Ø 35 wood 94 32 84 8H04..

Ø 40 wood 113 42 92

Offset mid-point support series WS for visible fixing, of stainless steel. Clamping element of aluminium.





Standard design

<u></u>	
stainless steel	
hrushed	82



8710			
D	В	Н	S
Ø 30 x 1,5 tube	93	81	32
8307			

Ø 35 x 1,5 tube

96 32

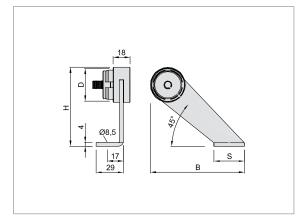
8H07..

Ø 35 wood 96 84 32

45° slanting end support series WS for visible fixing, of stainless steel. Clamping element of aluminium.

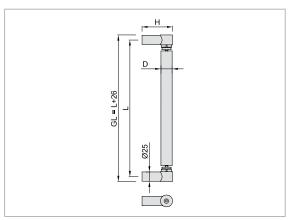
Fig. depicts DIN left. Indication of DIN right or left required.





Piece	Part no. F	right/left	
Piece	8710	.82	L





8021...

Ø 30 x 1,5 tube up to 1600 80

8023..

Ø 35 x 1,5 tube up to 2000 85

8025..

Ø 40 x 2,0 tube up to 2200 90

with 2 straight end supports series RS

Manufacturing door pulls in intermediate lengths (dimension L) is possible, overlengths on request.

Note for overlengths

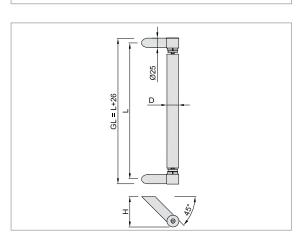
These door pulls are also available with mid-point support or a reinforcing strip (for Ø 35 mm).

Standard design

stainless steel	
brushed	.82



ll l



8022..

D	L	Н
Ø 30 x 1,5 tube	up to 1600	91
8024		

Ø 35 x 1,5 tube up to 2000

8026...

Ø 40 x 2,0 tube up to 2200 101

With 2 slanting end supports series RS

Manufacturing door pulls in intermediate lengths (dimension L) is possible, overlengths on request.

Note for overlengths

These door pulls are also available with mid-point support or a reinforcing strip (for Ø 35 mm).

Standard design

stainless steel	
brushed	.82



Order example

Oraci cxampic	-			
Piece	Part no.	Finish no.	L	
Piece	8021	.82	1000	

46

stainless steel	
brushed	.82



8715	
D	Н
Ø 30 x 1,5 tube	82
8047	
Ø 33.7 x 2,0 tube (1")	86

8361	
Ø 35 x 1,5 tube	87
8317	
Ø 40 x 2,0 tube	92
9049	

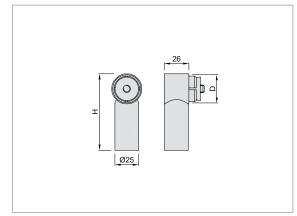
Ø 42.4 x 2,0 tube (1.25")	95
8H61	
Ø 35 wood	87
8H17	

Ø 40 wood

Straight end support series RS for concealed fixing, of stainless steel. Clamping element of aluminium.

92





Standard design

stainless steel	
brushed	.82



8717		
D	В	Н
Ø 30 x 1,5 tube	109	91
8049		
Ø 33.7 x 2,0 tube (1")	111	93
8362		
Ø 35 x 1,5 tube	112	96
8318		
Ø 40 x 2,0 tube	114	101
8050		

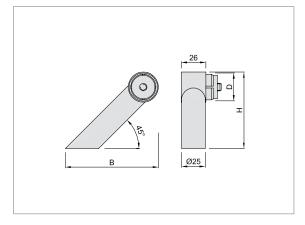
Ø 42.4 x 2,0 tube (1.25")	116	103
8H62		
Ø 35 wood	112	96

8H18		
Ø 40 wood	114	101

45° slanting end support series RS for concealed fixing, of stainless steel. Clamping element of aluminium.

Fig. depicts DIN left. Indication of DIN right or left required.



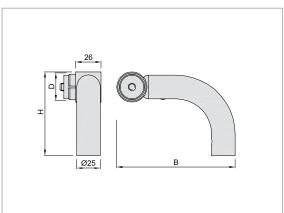


Piece	Part no. F	inish no.	right/left
Piece	8717	.82	L

KWS Modular System

Series RS



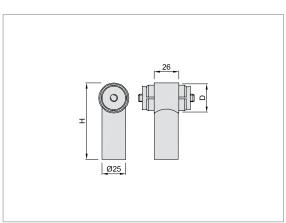


8305		
D	В	Н
Ø 30 x 1,5 tube	123	88,5
8309		
Ø 35 x 1,5 tube	128	91
8310		
Ø 40 x 2,0 tube	133	93,5
8H09		
Ø 35 wood	128	91
8H10		
Ø 40 wood	133	93,5

90° curved end support series RS for concealed fixing, of stainless steel. Clamping element of aluminium.

Fig. depicts DIN left. Indication of DIN right or left required.





8718	
D	Н
Ø 30 x 1,5 tube	82
8051	
Ø 33.7 x 2,0 tube (1")	86
8363	
Ø 35 x 1,5 tube	87
8319	
Ø 40 x 2,0 tube	92
8052	
Ø 42.4 x 2,0 tube (1.25")	95
8H63	
Ø 35 wood	87
8H19	
Ø 40 wood	92

Straight mid-point support series RS for concealed fixing, of stainless steel. Clamping element of aluminium.

Standard design

stainless steel	
brushed	.82



Standard design

stainless steel	
brushed	.82



Piece	Part no.	Finish no.	right/left
Piece	8305	.82	L

stainless steel	
brushed	.82



8719			
D	В	Н	
Ø 30 x 1,5 tube	109	91	

8053...

Ø 33.7 x 2,0 tube (1") 111 93

8364..

Ø 35 x 1,5 tube 112 96

8320...

Ø 40 x 2,0 tube 114 101

8054...

Ø 42.4 x 2,0 tube (1.25") 116 103

8H64..

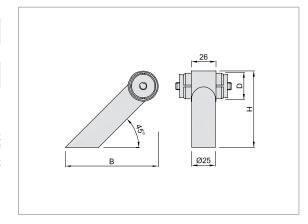
Ø 35 wood 112 96

8H20..

Ø 40 wood 114 101

45° slanting mid-point support series RS for concealed fixing, of stainless steel. Clamping element of aluminium.





Standard design

stainless steel	
brushed	.82



8340			
D	В	Н	
Ø 30 x 1,5 tube	123	88,5	
8341			
Ø 35 x 1,5 tube	128	91	

8342..

Ø 40 x 2,0 tube 133 93,5

8H41..

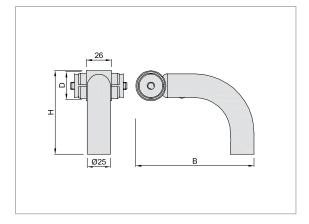
Ø 35 wood 128 91

8H42..

Ø 40 wood 133 93,5

90° curved end support series RS for concealed fixing, of stainless steel. Clamping element of aluminium.

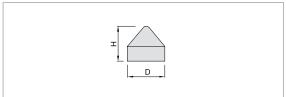




Piece	Part no.	Finish no.
Piece	8719	.82

KWS Modular System Series WS and RS





8800	
D	Н
Ø 30	28
8801	

Ø 35	31
8802	
Ø 40	33

Standard design

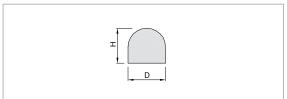
stainless steel	
brushed	.82



Decorative cone cap

for screwing on end supports series RS and WS including fixing material (including grub screw and counter nut)





8803			
D	Н		
Ø 30	28		
8804			
Ø 35	31		
8805			
Ø 40	33		

tandard design

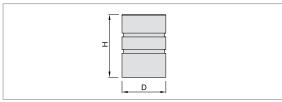
stainless steel	
brushed	.82
brusrieu	.0.



Decorative round head cap

for screwing on end supports series RS and WS including fixing material (including grub screw and counter nut)





8890	
D	Н
Ø 30	50
8891	
Ø 35	50

8892	
Ø 40	50

Standard design

stainless steel	
brushed	.82



Decorative end cylinder cap

with 2 grooves, for screwing on end supports series RS and WS including fixing material (including grub screw and counter nut)

Piece	Part no.	Finish no.
Piece	8800	.82

stainless steel	
brushed	.82

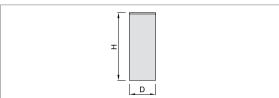


Decorative tube cap

90 mm closed on one side, for mounting only with mid-point supports series RS and WS

8893	
D	Н
Ø 30	90
8894	
Ø 35	90
8895	
Ø 40	90





Standard design

stainless steel	
brushed	.82



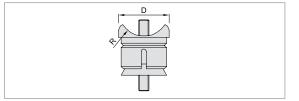
mitred bracket for T and cross joints (incl. riveting nut)

81G2.. Holding fixture

Holding fixture	Bearing
Ø 25 x 1,5	Ø 30 x 1,5
81G3	
Ø 25 x 1,5	Ø 35 x 1,5
82G2	
Ø 30 x 1,5	Ø 30 x 1,5
82G3	
Ø 30 x 1,5	Ø 35 x 1,5
82G4	
Ø 30 x 1,5	Ø 40 x 2,0
83G3	
Ø 35 x 1,5	Ø 35 x 1,5
83G4	
Ø 35 x 1,5	Ø 40 x 2,0
84G4	

Ø 40 x 2,0





Standard design

stainless steel		
only for 8808 8399 8308		
brushed (length 2000 mm, 3000 mm,	.82	

beechwood		
only for 8329 8330		
beech wood (length 2400 mm or cut to size)	.98	



8808..

Ø 40 x 2,0

Ø 30 x 1.5 mm tube

8399..

Ø 35 x 1.5 mm tube

8308..

 \emptyset 40 x 2.0 mm tube

8329...

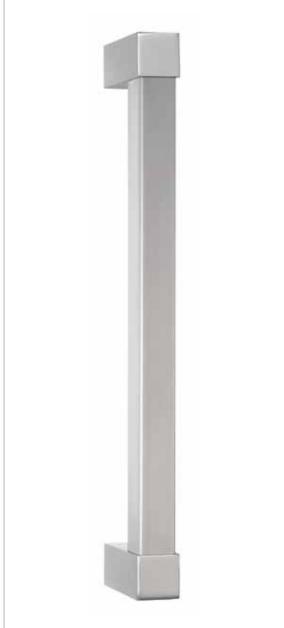
Ø 35 mm beechwood

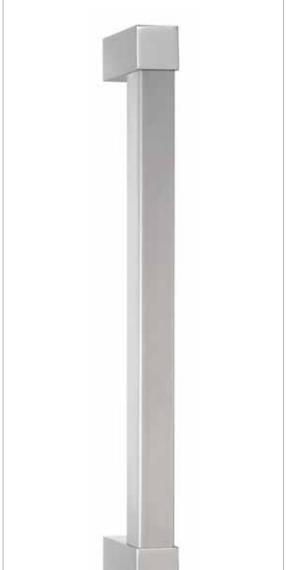
8330..

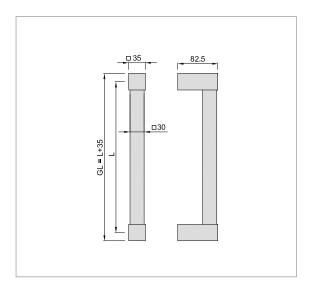
Ø 40 mm beechwood



Piece	Part no.	Finish no.
Piece	8893	.82







8028.. 200 - 2200

Standard design

stainless steel	
brushed	.82



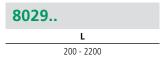
Grab bar of stainless steel, 30 x 30 x 2 mm, brushed.

supports of aluminium, stainless steel effect anodised

Manufacturing of door pulls in intermediate lengths (dimension L) is possible.

Piece	Part no.	Finish no.	L	
Piece	8028	.82	300	_

stainless steel	
brushed	.82



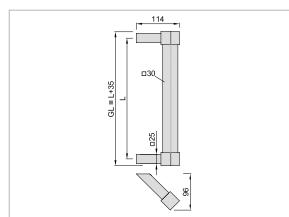


Grab bar of stainless steel, 30 x 30 x 2 mm, brushed.

supports of aluminium, stainless steel effect anodised

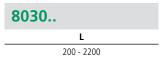
Manufacturing of door pulls in intermediate lengths (dimension L) is possible.





Standard design

stainless steel	
brushed	.82



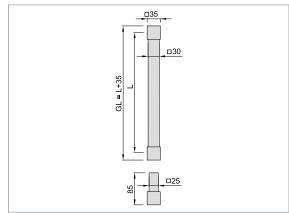


Grab bar of stainless steel, 30 x 30 x 2 mm, brushed.

supports of aluminium, stainless steel effect anodised

Manufacturing of door pulls in intermediate lengths (dimension L) is possible.





Piece	Part no.	Finish no.	L
Piece	8029	.82	300



8702..

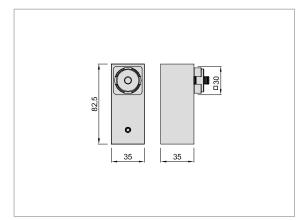
for 30 x 30 x 2 mm tube

Straight end support series KS-30 for concealed fixing

of aluminium, stainless steel effect anodised

Standard design

Aluminium machined according	g to E 5
brushed stainless steel effect anodised	.35



8704..

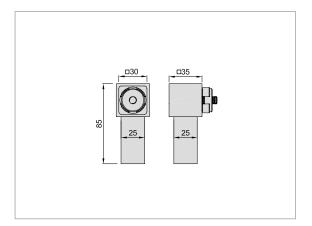
for 30 x 30 x 2 mm tube

Straight end support series KS-30 for concealed fixing

of aluminium, stainless steel effect anodised

Standard design

Aluminium machined according	to E 5
brushed stainless steel effect anodised	.35
•	



Piece	Part no.	Finish no.
Piece	8702	.82

Aluminium machined according to E 5

brushed stainless steel effect anodised .35

8703...

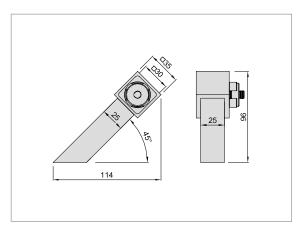
for 30 x 30 x 2 mm tube

45° slanting end support series KS-30 for concealed fixing

of aluminium, stainless steel effect anodised

Fig. depicts DIN left. Indication of DIN right or left required.





Standard design

ctain	مدد	steel	
stann	622	steei	

brushed .82

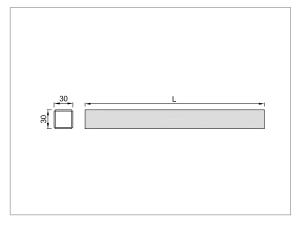


8520..

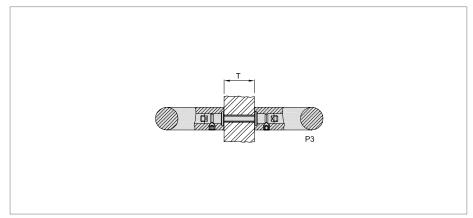
30 x 30 x 2 mm tube

cut lengths up to 2200 mm or as stock lengths of 2500 mm



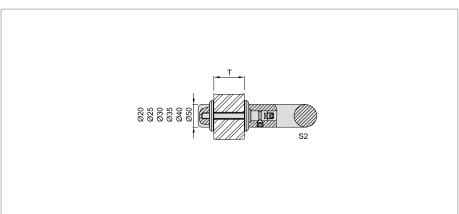


Piece	Part no.	Finish no.	L
Piece	8520	.82	300



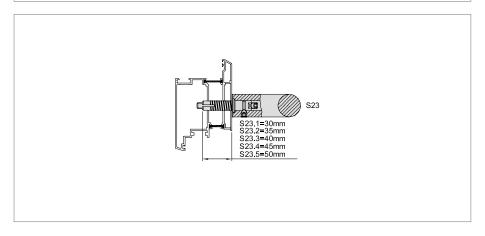
Back-to-back fixing

For paired (both-sided) fixing of door pulls.



Single fixing

For single (one-sided) fixing of door pulls. Through-bolted (with pinch screw rosette)



For single (one-sided) fixing of door pulls. Concealed fixing (with plug)

Single fixing									
Fixing	S 1	S 2	S 3	S 4	S 8	S 21	S 23	S 24	S 29
female part (LT)	•	•	•	•	•		•		•
angle bracket (WS)						•		•	

Back-to-back fixing					
Fixing	P 3	P 4	P 10		
LT/LT pair	•	•			
angle bracket p	air		•		

Diameter		
Door pull Ø	Fixing	Example
20 mm	M6	8A03
25, 30, 35, 40, 50 mm	M8	8B03

Material		
Door pull	Fixing	Example
stainless steel	stainless steel	.80 / .82
brass	stainless steel	.80 / .61 / .65
Aluminium	steel electro-galvanised	.06 / .22

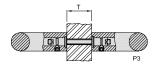
KWS offers a wide range of fixing systems which is presented on the following pages. The fixing system types can be classified with regard to the door pull types according to the following plan.

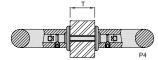
We distinguish:

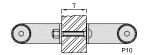
- female part (with grub screw)
- angle bracket (e. g. modular system)

Note:

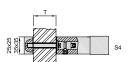
The finish of a fixing system matches the door pull material in case of visible fixing parts (rosettes).

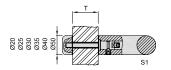


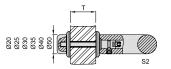




Back-to-back Page 58 Page 59

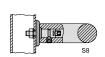


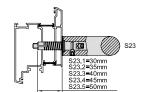


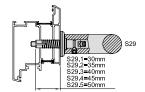


Single fixing Page 59 Page 60 Page 60

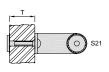


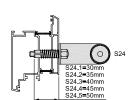




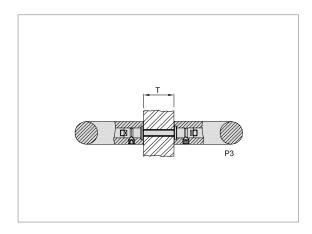


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8A03

P 3 - M 6 for Ø 20 mm door pull

8B03

P 3 - M 8 for Ø 25, 30, 35, 40 and 50 mm Door pull/support



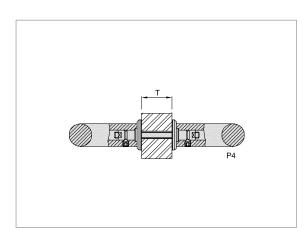
Standard design for door pulls of

	•
Aluminium	
steel electro-galvanised	.06
brass	
stainless steel natural finish	.80
stainless steel	
stainless steel natural finish	.80

Pair fixing for two female parts (LT)

Mounting

Put the grub screws with one clamp piece each and a clamping nut through the door. Put on clamp pieces and clamping nuts on the other side and screw lightly with two spanners (SW 11). Then put on the female parts on both sides and tighten the clamping screws on the side with a pin spanner (SW 4).



8A04..

P 4 - M 6 for Ø 20 mm door pull

8B04..

P 4 - M 8 for Ø 25, 30, 35, 40 and 50 mm Door pull/support



Standard design for door pulls of

Aluminium	
inner parts steel electro-galvanised and rosettes:	.22 (.23) .24, .27 - .2870
brass	
inner parts stainless steel and rosettes:	.61, .65
stainless steel	
inner parts stainless steel and rosettes:	.82, .83

Back-to-back fixing with rosettes specially for wood and glass doors for two female parts (LT)

Mounting

Put the grub screws with the rosettes with one clamp piece each and a clamping nut through the door and put on rosettes. Clamp pieces and clamping nuts on the other side and screw lightly with two spanners (SW 11). Then put on the female parts on both sides and tighten the clamping screws on the side with a pin spanner (SW 4).

Bore holes in all glass doors: 15 - 18 mm

Order example				
Set	Part no.	Finish no.	Fixing type	Door thickness
Set	8A03	.06	P 3	40

stainless steel	
brushed	.82

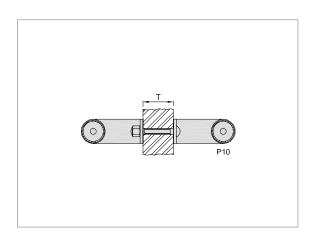
Mounting

Stick grub screw through the door. Then mount the door pull and screw on the cup nut and tighten with a spanner (SW 13).

8A10..

P 10 - M 6 pair fixing specially for door pulls from modular system series WS





Standard design

Aluminium machined according to E 5			
brushed stainless steel effect anodised	.35		

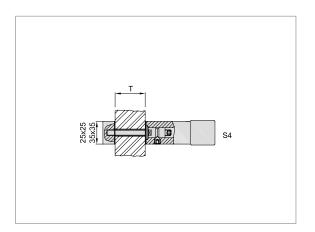
Single fixing for female part (LT)

Mounting

Screw in the grub screws into the counter screw rosette, put through the door, put on clamp pieces and clamping nuts and screw lightly with a spanner (SW 11). Then put on the female part and tighten the clamping screws on the side with a pin spanner (SW 4).

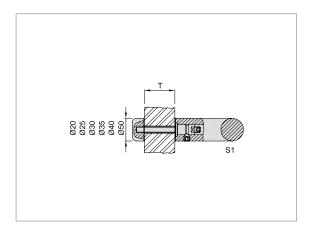
8B54...

S 4 - M 8 for door pulls with square support 25 x 25 mm or 35 x 35 mm



Set	Part no.	Finish no.	Fixing type	Door thickness
Set	8A10	.82	P 10	40

KWS Door pull fixing



8A51..

S 1 - M 6 for Ø 20 mm door pull

8B51..

S 1 - M 8 for Ø 25, 30, 35, 40 and 50 mm Door pull/support



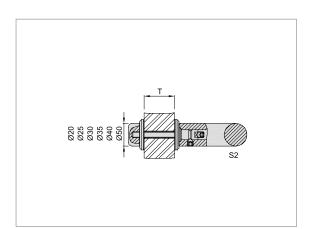
Standard design for door pulls of

Aluminium		
inner parts steel electro-galvanised and rosettes:	.22, .23, .24, .27, .28, .29, .70	
brass		
inner parts stainless steel and rosettes:	.61, .65	
stainless steel		
inner parts stainless steel and rosettes:	.82, .83	

Single fixing for female part (LT)

Mounting

Screw the grub screws into the counter screw rosette, put through the door, put on clamp pieces and clamping nuts and screw lightly with a spanner (SW 11). Then put on the female part and tighten the clamping screw on the side with a pin spanner (SW 4).



8A52..

S 2 - M 6 for Ø 20 mm door pull

8B52..

S 2 - M 8 for Ø 25, 30, 35, 40 and 50 mm Door handle/support



Standard design for door pulls of

.22, .23, .24, .27, .28, .29, .70
.61, .65
.82, .83

Single fixing with rosettes specially for wood and glass doors for female part (LT)

Mounting

Mounting like fixing S 1 (see p. 57) using rosettes in addition.

Bore holes in all glass doors: 15 - 18 mm

Order example				
Set	Part no.	Finish no.	Fixing type	Door thickness
Set	8A51	.22	S 1	40

Standard design for door pulls of

Aluminium	
steel electro-galvanised	.06
brass	
stainless steel natural finish	.80
stainless steel	
stainless steel natural finish	.80

Single fixing on steel or aluminium profiles (if it is possible to insert hexagonal nuts through side opening in the door profile), for female part (LT).

Mounting

Insert the grub screws with clamp pieces and clamping nuts and screw on washers and hexagonal nuts (not scope of supply) through lateral holes and screw lightly with spanner (SW 11) and (SW 13). Then put on the female part and tighten the clamping screw on the side with a pin spanner (SW 4).

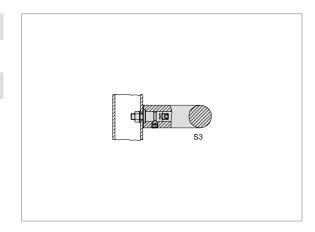
8A53..

S 3 - M 6 for Ø 20 mm door pull

8B53..

S 3 - M 8 for Ø 25, 30, 35, 40 and 50 mm Door pull/support





Standard design for door pulls of

Aluminium	
inner parts steel electro-galvanised and rosettes:	.22, .23, .24, .27, .28, .29, .70
brass	
inner parts stainless steel and rosettes:	.61, .65
stainless steel	
inner parts stainless steel and rosettes:	.82, .83

Single fixing with rosettes on steel or aluminium profiles (if it is possible to insert hexagonal nuts through lateral opening in the door profile), for female part (LT).

Mounting

Insert the grub screws with rosettes, clamp pieces and clamping nuts in the door profile and screw on washers and hexagonal nuts (not scope of supply) through lateral holes and screw lightly with spanner (SW 11) and (SW 13). Then put on the female part and tighten the clamping screw on the side with a pin spanner (SW 4).

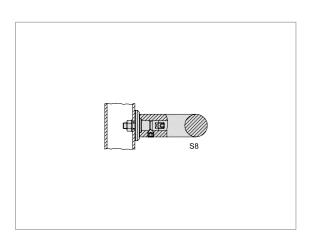
8A58..

S 8 - M 6 for Ø 20 mm door pull

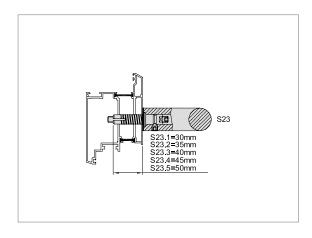
8B58..

S 8 - M 8 for Ø 25, 30, 35, 40 and 50 mm Door handle/support





Order example				
Set	Part no.	Finish no.	Fixing type	Door thickness
Set	8A53	.80	S 3	40



8A73..

S 23 - M 6 for Ø 20 door pull

8B73..

S 23 - M 8 for Ø 25, 30, 35, 40 and 50 mm Door pull/support

Piece fixing with self-tapping sleeve, on aluminium and plastic profiles with insulation chamber, as well as solid wood doors for female part (LT).

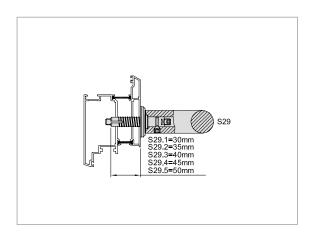


Standard design

.06
.80

Mounting

Bore holes: $M6 = \emptyset10$ mm, $M8 = \emptyset12$ mm, bore on one side through the pre-chamber into the main chamber, solid wood doors 5 mm deeper than the respective length of the self-tapping sleeve. Screw in the self-tapping sleeve with a pin spanner (SW 8) to the point until the top edge aligns with the door. Then screw in the M8 grub screw with a pin spanner (SW 4) up to 30 mm protuberance, put on plastic washers and clamp pieces and tighten the M8 clamping nuts with a spanner (SW 11). Put on female part and tighten the clamp screws on the side with pin spanner (15 Nm).



8A79..

S 29 - M 6 for Ø 20 door pull

8B79..

S 29 - M 8 for Ø 25, 30, 35, 40 and 50 mm Door pull/support

Piece fixing with self-tapping sleeve, on aluminium and plastic profiles with insulation chamber, as well as solid wood doors for female part (LT).



Standard design for door pulls of

Aluminium		
inner parts steel electro-galvanised and rosettes:	.22, .23, .24, .27, .28, .29, .70	
brass		
inner parts stainless steel and rosettes:	.61, .65	
stainless steel		
inner parts stainless steel and rosettes:	.82, .83	

Mounting

Bore holes: M6 = Ø10 mm, M8 = Ø12 mm, bore on one side through the pre-chamber into the main chamber, solid wood doors 5 mm deeper than the respective length of the self-tapping sleeve. Screw in the self-tapping sleeve with a pin spanner (SW 8) to the point until the top edge aligns with the door. Then screw in the M8 grub screw with a pin spanner (SW 4) up to 30 mm protuberance, put on plastic washers, rosettes and clamp pieces and tighten the M8 clamping nuts with a spanner (SW 11). Put on female part and tighten the clamp screws on the side with pin spanner (15 Nm).

Set	Part no.	Finish no.	Fixing type
Set	8A73	.80	S 23

stainless steel	
brushed	.82

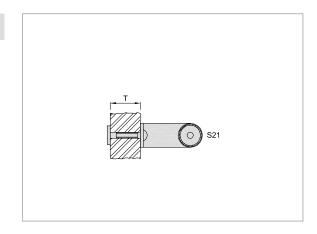
Mounting

Put grub screw with tallow drop sleeve through door pull support and door and tighten on the other side with rosette.

8A71..

S 21 - M 6 Single fixing specially for door pulls from modular system series WS





Standard design

stainless steel	
brushed	.82

Mounting

Bore holes on one side in the door. Ø 12 mm, through the pre-chamber into the main chamber, solid wood doors 5 mm deeper than the respective length of the self-tapping sleeve. Screw in the self-tapping sleeve with a pin spanner (SW 8) to the point until the top edge aligns with the door. Then screw in the M8 grub screws with a pin spanner (SW 4) up to 30 mm protuberance. Then put on the door pull and screw on the cup nuts and tighten with a spanner (SW 13).

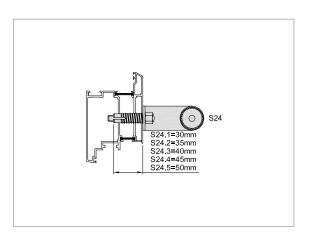
8B74...

S 24 - M 8

Piece fixing with self-tapping sleeve, on aluminium and plastic profiles with insulation chamber, as well as solid wood

doors specially for door pulls from modular system series WS





Set	Part no.	Finish no.	Fixing type
Set	8A71	.82	S 21



Technical notes

SGF is our name for door handles that are fitted with a plastic plain bearing.

The door handles series SGF are primarily used on interior doors. As they are fixed pivoting, these door handles excel at sturdy guiding.

Moreover, you will also find in this section door accessories such as escutcheons, bell plates and house numbers.

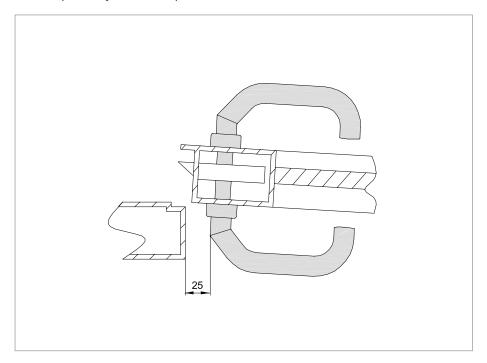
Safety clearance

When mounting on panel doors make sure that offset handles are used in order to have a safety clearance to the door edge.

Technical notes

- tight pivoting handle connection
- supporting cams
- high-quality material: stainless steel brushed or polished stainless steel brass-coloured PVD-coated on request

In combination with the 32 mm oval rosette and the offset handle types this hardware series is specifically suitable for panel doors.











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82a

82a





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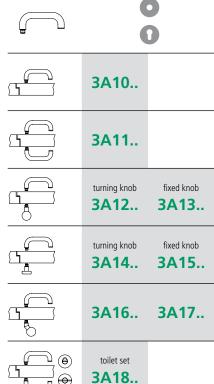


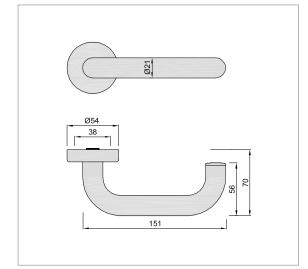


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3A..

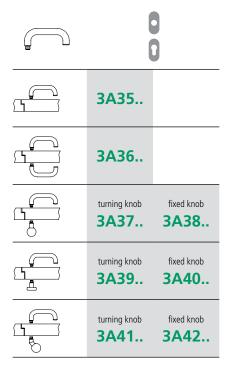
on round or oval rosette for square spindle 8 and 9 mm

fixed pivoting, with plain bearing and recuperating spring. Lever and rosettes of stainless steel. rosette inner part of plastic rosette height = 10 mm
The door handle is screwed on the door together with the rosette. Then press on cover rosette.

Cut-out (escutcheon)

profile cylinder, single tumbler, KABA or without cut-out

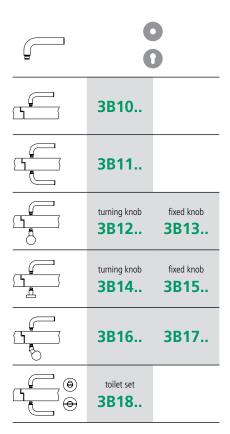


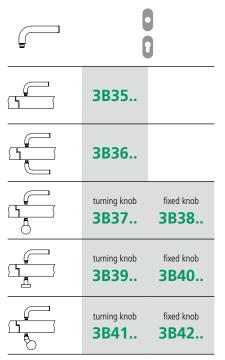


Standard design

stainless steel		
brushed	.82	
polished	.83	

Piece	Part no.	Finish no.	Cut-out	Door thickness	Square spindle
Piece	3A10	.82	profile cylinder	40	8







3B..

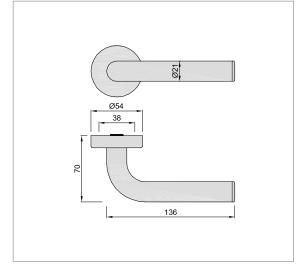
on round or oval rosette for square spindle 8 and 9 mm

fixed pivoting, with plain bearing and recuperating spring. Lever and rosettes of stainless steel. rosette inner part of plastic rosette height = 10 mm
The door handle is screwed on the door together with the rosette.
Then press on cover rosette.

Cut-out (escutcheon)

profile cylinder, single tumbler, KABA or without cut-out



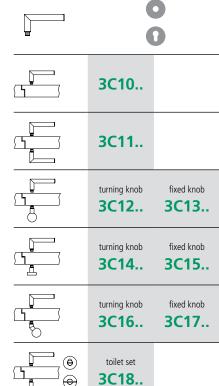


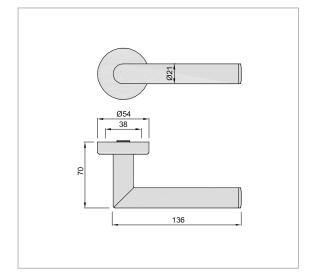
Standard design

stainless steel	
brushed	.82
polished	.83

Piece	Part no.	Finish no.	Cut-out	Door thickness	Square spindle
Piece	3B10	.82	profile cylinder	40	8







3C...

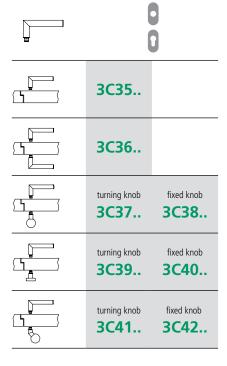
on round or oval rosette for square spindle 8 and 9 mm

fixed pivoting, with plain bearing and recuperating spring. Lever and rosettes of stainless steel. rosette inner part of plastic rosette height = 10 mm
The door handle is screwed on the door together with the rosette. Then press on cover rosette.

Cut-out (escutcheon)

profile cylinder, single tumbler, KABA or without cut-out

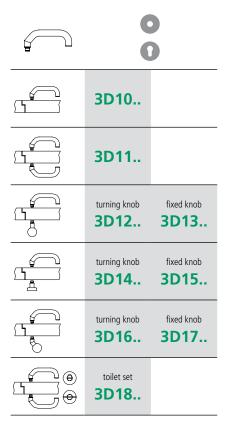


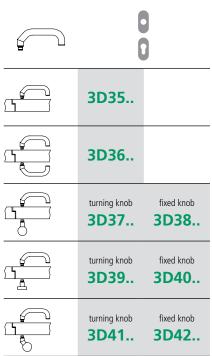


Standard design

stainless steel		
brushed	.82	
polished	.83	

Piece	Part no.	Finish no.	Cut-out	Door thickness	Square spindle
Piece	3C10	.82	profile cylinder	40	8





Standard acsign	
stainless steel	
brushed	.82
polished	.83



3D...

on round or oval rosette for square spindle 8 and 9 mm

fixed pivoting, with plain bearing and recuperating spring. Lever and rosettes of stainless steel. rosette inner part of plastic rosette height = 10 mm
The door handle is screwed on the door together with the rosette.
Then press on cover rosette.

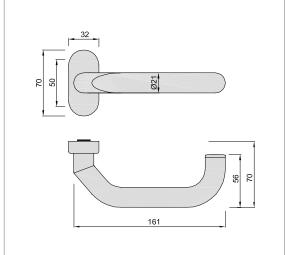
Cut-out (escutcheon)

profile cylinder, single tumbler, KABA or without cut-out

Note

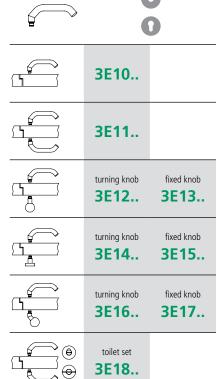
Due to the offset design these types in combination with oval rosettes are specifically suitable for panel doors.

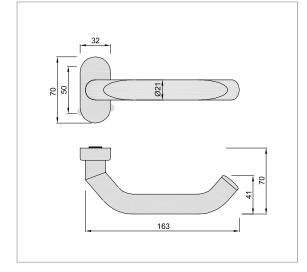




Piece	Part no.	Finish no.	Cut-out	Door thickness	Square spindle
Piece	3D10	.82	profile cylinder	40	8







3E...

on round or oval rosette for square spindle 8 and 9 mm

fixed pivoting, with plain bearing and recuperating spring. lever and rosettes of stainless steel. rosette inner part of plastic rosette height = 10 mm
The door handle is screwed on the door together with the rosette.
Then press on cover rosette.

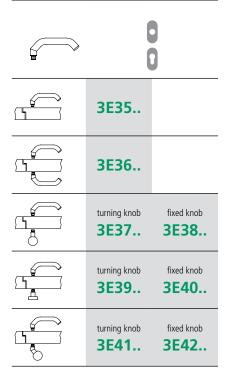
Cut-out (escutcheon)

profile cylinder, single tumbler, KABA or without cut-out

Note

Due to the offset design these types in combination with oval rosettes are specifically suitable for panel doors.

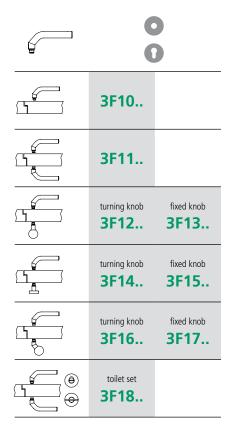


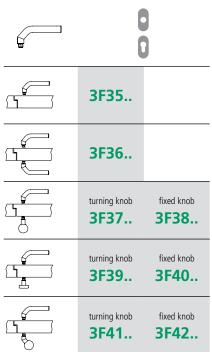


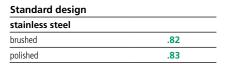
Standard design

- · · · · · · · · · · · · · · · · · · ·				
stainless steel				
brushed	.82			
polished	.83			

Piece	Part no.	Finish no.	Cut-out	Door thickness	Square spindle
Piece	3E10	.82	profile cylinder	40	8









3F...

on round or oval rosette for square spindle 8 and 9 mm

fixed pivoting, with plain bearing and recuperating spring. lever and rosettes of stainless steel. rosette inner part of plastic rosette height = 10 mm
The door handle is screwed on the door together with the rosette.
Then press on cover rosette.

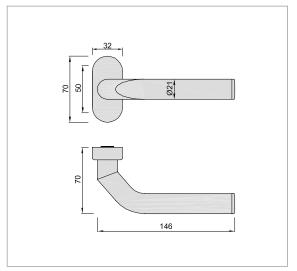
Cut-out (escutcheon)

profile cylinder, single tumbler, KABA or without cut-out

Note

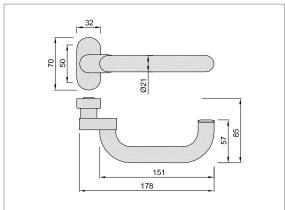
Due to the offset design these types in combination with oval rosettes are specifically suitable for panel doors.





Piece	Part no.	Finish no.	Cut-out	Door thickness	Square spindle
Piece	3F10	.82	profile cylinder	40	8





3L35...

on oval rosettes for square spindle 8 and 9 mm

fixed pivoting, with plain bearing and recuperating spring. lever and rosettes of stainless steel. rosette inner parts of plastic. rosette height = 10 mm
The door handle is screwed on the door together with the rosette. Then press on cover rosette.

Cut-out (escutcheon)

profile cylinder, single tumbler, KABA or without cut-out

Note

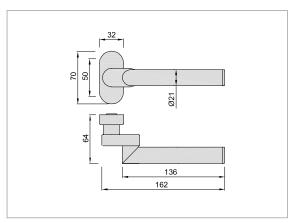
Due to the offset design these types in combination with oval rosettes are specifically suitable for panel doors.



Standard design

stainless steel	
brushed	.82
polished	.83





3M35..

on oval rosettes for square spindle 8 and 9 mm

fixed pivoting, with plain bearing and recuperating spring. lever and rosettes of stainless steel. rosette inner part of plastic rosette height = 10 mm
The door handle is screwed on the door together with the rosette.
Then press on cover rosette.

Note

Due to the offset design these types in combination with oval rosettes are specifically suitable for panel doors.



Standard design

stainless steel	
brushed	.82
polished	.83

Piece	Part no.	Finish no.	Cut-out	Door thickness	Square spindle
Piece	3L35	.82	profile cylinder	40	8

KWS 1 silver anodised	.22
KWS 2 nickel silver anodised	.23
KWS 3 gold anodised	.24
KWS 5 dark bronze anodised	.28

unit	5 pairs
Piece weight	
Aluminium	0.420 ka

3402...

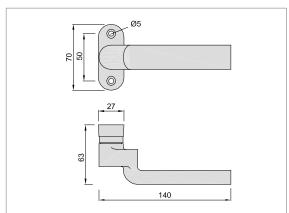
as pair

3422...

as female part

fixed pivoting on rosette of aluminium with loose 8 mm square solid spindle for 40 mm door thickness





Standard design

Aluminium machined according to E 4			
KWS 1 silver anodised	.22		
KWS 2 nickel silver anodised	.23		
KWS 3 gold anodised	.24		
KWS 5 dark bronze anodised	.28		
unit	5 pairs		
Piece weight			
Aluminium	0.330 kg		

3407...

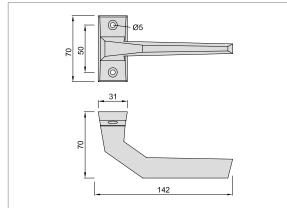
as pair

3427..

as female part

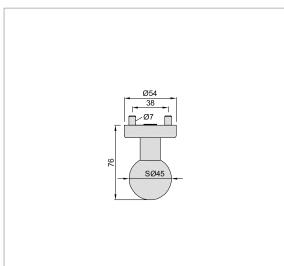
fixed pivoting on rosette of aluminium with loose 8 mm square solid spindle for 40 mm door thickness





Piece	Part no.	Finish no.
Piece	3402	.22





3G..

on round or oval rosettes for square spindle 8 and 9 mm

fixed pivoting, with plain bearing and recuperating spring. Lever and rosettes of stainless steel. rosette inner parts of plastic. rosette height = 10 mm
The door handle is screwed on the door together with the rosette. Then press on cover rosette.



profile cylinder, single tumbler, KABA or without cut-out









turning knob



fixed-fixed fixed-turning turning-turning 3G12.. 3G13.. 3G14..



fixed-fixed (for glass doors) **3G05..**







fixed knob **3G35..**

turning knob **3G36..**



fixed-fixed fixed-turning turning-turning **3G37.. 3G38.. 3G39..**

Standard design

stainless steel	
brushed	.82
polished	.83

Piece	Part no.	Finish no.	Cut-out	Door thickness	Square spindle
Piece	3G10	.82	profile cylinder	40	8



















stainless steel	
brushed	.82
polished	.83

Order example

Piece	Part no.	Finish no.	Cut-out	Door thickness	Square spindle
Piece	3H10	.82	profile cylinder	40	8

3H..

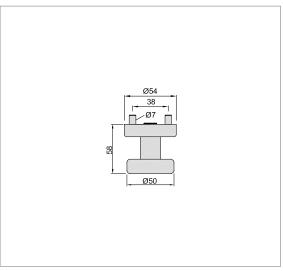
on round or oval rosettes for square spindle 8 and 9 mm

fixed pivoting, with plain bearing and recuperating spring. Lever and rosettes of stainless steel. rosette inner parts of plastic. rosette height = 10 mm
The door handle is screwed on the door together with the rosette. Then press on cover rosette.

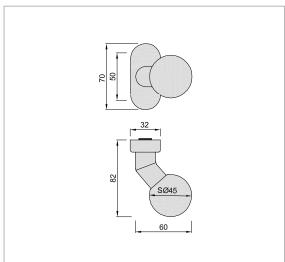
Cut-out (escutcheon)

profile cylinder, single tumbler, KABA or without cut-out









3K...

on round or oval rosettes for square spindle 8 and 9 mm

fixed pivoting, with plain bearing and recuperating spring. Lever and rosettes of stainless steel. rosette inner parts of plastic. rosette height = 10 mm
The door handle is screwed on the door together with the rosette. Then press on cover rosette.

Cut-out (escutcheon)

profile cylinder, single tumbler, KABA or without cut-out

Note

Due to the offset design these types in combination with oval rosettes are specifically suitable for panel doors.







fixed knob

3K10..

3K11..

turning knob

3K36...

turning knob

3 3

fixed-fixed turning-fixed turning-turning 3K12.. 3K13.. 3K14..



0

fixed knob
3K35...



fixed-fixed turning-fixed turning-turning 3K37.. 3K38.. 3K39..

Standard design

Standard design	
stainless steel	
brushed	.82
polished	.83

Piece	Part no.	Finish no.	Cut-out	Door thickness	Square spindle
Piece	3K10	.82	profile cylinder	40	8

Aluminium machined according to E 4		
KWS 1 silver anodised	.22	
KWS 2 nickel silver anodised	.23	
KWS 3 gold anodised	.24	
KWS 5 dark bronze anodised	.28	

Piece weight	
Aluminium	0.230 kg

3471...

knob permanently riveted

3472...

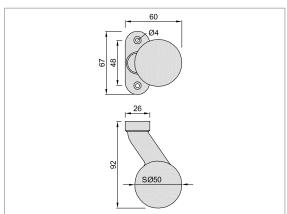
8 mm female part, knob fixed pivoting

3473...

8 mm spindle part, knob fixed pivoting

offset to the side on oval rosette of aluminium





Standard design

Aluminium machined according to E 4	
KWS 1 silver anodised	.22
KWS 2 nickel silver anodised	.23
KWS 3 gold anodised	.24
KWS 5 dark bronze anodised	.28

Piece weight	
Aluminium	0.140 kg

3481..

knob permanently riveted

3482...

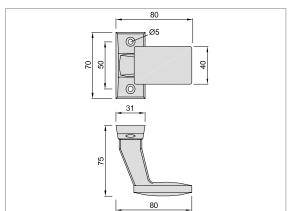
8 mm female part, knob fixed pivoting

3483..

8 mm spindle part, knob fixed pivoting

offset to the side on rectangular rosette of aluminium





Piece	Part no.	Finish no.
Piece	3471	.22



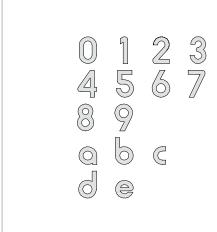
stainless steel	
brushed	.82



font regular, thickness 3 mm height 150 mm (letters a, c, e = 100 mm) including fixing material (alternatively also available for sticking down)

Mounting

Screw in screw nail into house number tightly. Bore with 6 mm drill 50 mm deep, distance spacing A = 126 mm
Fix plugs in the bore holes, drive the house number in carefully with soft intermediate layer or rubber hammer.



3810		
Number		
0	_	
3811		
1		
3812		
2		
3813		
3		
3814		
4		
3815		
5		
3816		
6		
3817		
7		
3818		
8		
3819		
9		

381A
Letter
а
381B
b
381C
c
381D
d
381E
e

Piece	Part no.	Finish no.
Piece	3810	.82

stainless steel	
brushed	.82



font in italics, thickness 3 mm height 150 mm (letters a, c, e = 100 mm) incl. fixing material (alternatively also available for sticking down)

Mounting

Screw in screw nail into house number tightly. With 6 mm drill bore 50 mm deep, distance spacing A and B according to mounting instructions. Fix plugs in the bore holes, drive the house number in carefully with soft intermediate layer or rubber hammer.



382A
Letter
а
382B
b
382C
c
382D
d
382E
e

3820		
	Number	
	0	
3821		
	1	
3822		
	2	
3823		
	3	
3824		
	4	
3825		
	5	
3826		
	6	
3827		
	7	
3828		
	8	
3829		
	9	

0	17	2	3	
	5	5	7	
	9		2	
		C		

Piece	Part no.	Finish no.
Piece	3820	.82



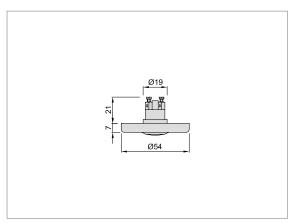
3950..

bell button and housing of stainless steel, concealed fixing

Standard design

stainless steel	
brushed	.82
polished	.83







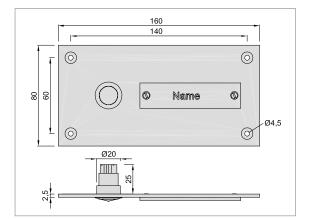
3951..

bell plate of stainless steel, visible fixing

Standard design

stainless steel	
brushed	.82
polished	.83





Piece	Part no.	Finish no.
Piece	3950	.82

stainless steel	
brushed	.82
polished	.83
unit	10 pieces
Piece weight	
stainless steel	0.090 kg



3456..

as a pair, with screws for 55 mm door thickness

3457...

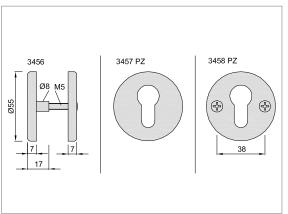
Single, with cams, without screws

3458...

Single, without cams, with screws

Cut-out profile cylinder, single tumbler or without cut-out, with one-sided concealed bolting of stainless steel





Standard design

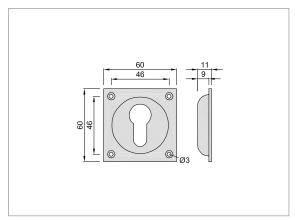
Aluminium machined according to E 4		
KWS 1 silver anodised	.22	
KWS 2 nickel silver anodised	.23	
KWS 3 gold anodised	.24	
KWS 5 dark bronze anodised	.28	
unit	10 pieces	
Piece weight		
Aluminium	0.015 kg	

3204...

Cut-out profile cylinder, single tumbler or without cut-out

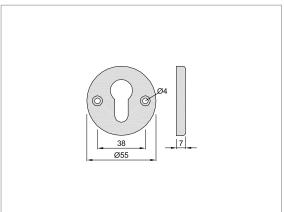
of aluminium





Piece	Part no.	Finish no.
Piece	3456	.82





3455...

Cut-out

profile cylinder, single tumbler or without cut-out

of aluminium, brass or stainless steel

Standard design

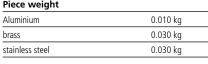
KWS 1 silver anodised	.22
KWS 2 nickel silver anodised	.23
KWS 3 gold anodised	.24
KWS 5 dark bronze anodised	.28

brass	
brushed and waxed	.62
polished and lacquered	.66

stainless steel	
brushed	.82
polished	.83

Piece weight	
41 11	0.040.1

10 pieces





unit



3430..

oval, concealed bolting

3440..

round, concealed bolting

Cut-out

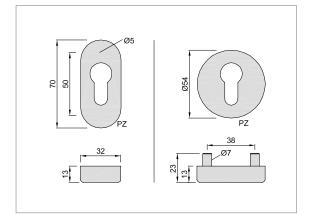
profile cylinder, single tumbler, KABA or without cut-out

height 10 or 13 mm

Standard design

Staridard design		
stainless steel		
brushed	.82	
polished	.83	
unit	10 pieces	
Piece weight		
stainless steel	0.025 kg	





Piece	Part no.	Finish no.
Piece	3455	.22

Aluminium machined according to E 4		
KWS 1 silver anodised	.22	
KWS 2 nickel silver anodised	.23	
KWS 3 gold anodised	.24	
KWS 5 dark bronze anodised	.28	

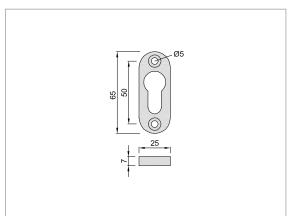
unit	10 pieces
Piece weight	
Aluminium	0.020 kg

3451..

Cut-out profile cylinder, single tumbler or without cut-out

of aluminium





Standard design

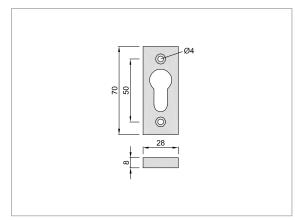
Aluminium machined according to E 4			
KWS 1 silver anodised	.22		
KWS 2 nickel silver anodised	.23		
KWS 3 gold anodised	.24		
KWS 5 dark bronze anodised	.28		
unit	10 pieces		
Piece weight			
Aluminium	0.020 kg		

3450..

cut-out profile cylinder, single tumbler or without cut-out

of aluminium casting





Piece	Part no.	Finish no.
Piece	3451	.22



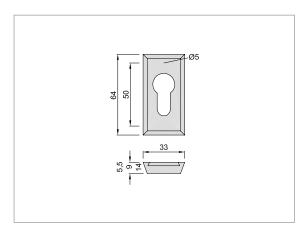
3452... sliding escutcheon 5.5 mm 3453... sliding escutcheon 9.0 mm

3454.. sliding escutcheon 14.0 mm

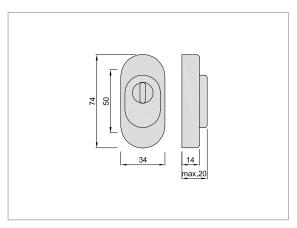
two-part, with profile cylinder cut-out of aluminium

Standa	ard	desi	ign

Standard design			
Aluminium machined according to E 4			
KWS 1 silver anodised	.22		
KWS 2 nickel silver anodised	.23		
KWS 3 gold anodised	.24		
KWS 5 dark bronze anodised	.28		
unit	10 pieces		
Piece weight			
Aluminium	0.020 kg		







3460..

sliding escutcheon with anti pull protection

of aluminium and stainless steel

Mounting

Screw fixing shoe on the door profile, slide escutcheon on from top and mount the profile cylinder onto inside of door.

Projection: 12 - 16 mm

Standard design

Aluminium machined according to E 4		
KWS 1 silver anodised	.22	
stainless steel		
brushed	.82	
unit	1 piece	
Piece weight		
Aluminium	0.150 kg	
stainless steel	0.260 kg	



Oraci cxampi	_		
Piece	Part no.	Finish no.	
Piece	3452	.22	

Rost frei

Aluminium machined according to E 4		
KWS 1 silver anodised	.22	
stainless steel		
brushed	.82	
unit	1 piece	
Piece weight		
Aluminium	0.150 kg	
stainless steel	0.260 kg	

3461...

sliding escutcheon with anti pull protection

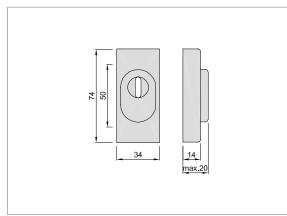
of aluminium and stainless steel

Mounting

Screw fixing shoe on the door profile, slide escutcheon on from top and mount the profile cylinder onto inside of door.

Projection: 12 - 16 mm





Standard design

Aluminium machined according to E 4		
KWS 1 silver anodised	.22	
tainless steel		
orushed	.82	
unit	1 piece	
Piece weight		
Aluminium	0.250 kg	
stainless steel	0.430 kg	



3462...

sliding escutcheon with anti pull protection for bolting through

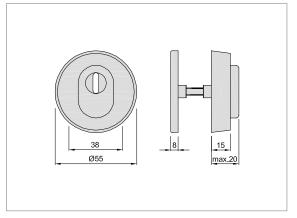
of aluminium and stainless steel

Mounting

Screw escutcheon from the inside through the lock and then mount the profile cylinder on the inside of the door.

Projection: 12 - 16 mm





Piece	Part no.	Finish no.
Piece	3461	.22

Appendix Numbers Chart

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3422	75	3A14	68	3D37	71	3H36	77	8157	16	8320	49
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3430	84	3A16	68	3D39	71	3H38		8159	16	8323	33
3440	84	3A17	68	3D40	71	3H39		8161	42	8324	33
3450	85	3A18	68	3D41	71	3K10	78	8162	42	8325	33
3451	85	3A35	68	3D42	71	3K11	78	8169	8	8326	33
3452	86	3A36	68	3E10	72	3K12	78	8170	17	8329	51
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3473	79	3B15	69	3E38	72	8012	42	8186	20	8354	33
3481	79	3B16	69	3E39	72	8021	46	8187	20	8355	33
3482	79	3B17	69	3E40	72	8022	46	8188	20	8356	33
3483	79	3B18	69	3E41	72	8023	46	8190	20	8361	47
3810	80	3B35	69	3E42	72	8024	46	8191	20	8362	47
3811	80	3B36	69	3F10	73	8025	46	8199	23	8363	48
3812	80	3B37	69	3F11	73	8026	46	8203	31	8364	49
3813	80	3B38	69	3F12	73	8028	52	8205	31	8381	42
3814	80	3B39	69	3F13	73	8029	53	8210	31	8382	42
3815	80	3B40	69	3F14	73	8030	53	8216	32	8391	43
3816	80	3B41	69	3F15	73	8032	43	8219	32	8392	43
3817	80	3B42	69	3F16	73	8033	43	8221	22	8393	44
3818	80	3C10	70	3F17	73	8035	43	8249	11	8394	45
3819	80	3C11	70	3F18	73	8036	43	8260	11	8396	44
3820	81	3C12	70	3F35	73	8038	44	8271	11	8399	51
3821	81	3C13	70	3F36	73	8039	44	8282	11	8501	30
3822	81	3C14	70	3F37	73	8041	45	8283	15	8502	30
3823	81	3C15	70	3F38	73	8042	45	8284	15	8503	30
3824	81	3C16	70	3F39	73	8044	44	8285	15	8504	30
3825	81	3C17	70	3F40	73	8045	44	8286	15	8505	30
3826	81	3C18	70	3F41	73	8047	47	8288	15	8506	30
3827	81	3C35	70	3F42	73	8048	47	8296	11	8507	30
3828	81	3C36	70	3G05	76	8049	47	8301	43	8508	30
3829	81	3C37	70	3G10	76	8050	47	8302	43	8511	30
3950	82	3C38	70	3G11	76	8051	48	8303	44	8512	30
3951	82	3C39	70	3G12	76	8052	48	8304	45	8513	30
381A	80	3C40	70	3G13	76	8053	49	8305	48	8514	30
381B	80	3C41	70	3G14	76	8054	49	8306	44	8515	30
381C	80	3C42	70	3G35	76	8105	19	8307	45	8516	30
381D	80	3D10 3D11	71 71	3G36 3G37	76 76	8106 8107	19	8308	51 48	8517 8518	30
381E	80 81		71		76	8107	19	8309	48 48	8518 8520	30
382A		3D12	71	3G38		8108	19	8310		8520 8523	55 25
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8606	36	8892	50	8A73	62
8607	36	8893	51		62
8608	36	8894	51	8B03	58
8609	36	8895	51	8B04	58
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Appendix Finishes Chart

Short symbols for the finishes of aluminium

material aluminium anodisable surface treatment subsequently anodised and compacted	Short symbol	Effect on surface damage (die marks - slight damage) Structure and appearance
ground - brush-finished	E 4	1 up to completely removed 2 evenly dull-bright
ground - polished	E 5	to completely removed smooth and highly brilliant to reflecting
chemically pickled	E 6	partly to mostly set off variation option from dull to matt gleaming

Finish codes

raw steel, untreated surface	.01
silver stove enamelled	.02
black stove enamelled	.03
gold stove enamelled	.04
electro-galvanised	.06
hot galvanised	.07
dark brown stove enamelled	.10
special stove enamelled finish	.19

Aluminium E 4

Aluminum L T	
natural finish, surface untreated	.20
ground and brushed	.21
KWS 1 silver anodised	.22
KWS 2 nickel silver anodised	.23
KWS 3 gold anodised	.24
special anodised colour	.26
KWS 4 light bronze anodised	.27
KWS 5 dark bronze anodised	.28
KWS 6 black anodised	.29

Aluminium E 5

natural finish, ground and polished	.30
KWS 1 silver anodised	.31
KWS 2 nickel silver anodised	.32
KWS 3 gold anodised	.33
brushed stainless steel effect anodised	.35
KWS 4 light bronze anodised	.36
KWS 5 dark bronze anodised	.37
KWS 6 black anodised	.38
special anodised colour	.39

Aluminium E 6

natural finish, chemical dipped	.40
KWS 1 silver anodised	.41
KWS 2 nickel silver anodised	.42
KWS 3 gold anodised	.43
KWS 4 light bronze anodised	.46
KWS 5 dark bronze anodised	.47
KWS 6 black anodised	.48
special anodised colour	.49

Brass

natural finish	.60
brushed and waxed	.61
brushed and lacquered	.62
nickel plated	.63
polished and waxed	.65
polished and lacquered	.66

Plastic coated colours

	.70
golden yellow	RAL 1004
flame red	RAL 3000
ruby red (.76)	RAL 3003
wine red	RAL 3005
sapphire blue (.75)	RAL 5003
brilliant blue	RAL 5007
azure blue	RAL 5009
leaf green	RAL 6002
moss green	RAL 6005
olive drab	RAL 6022
stone grey	RAL 7030
sepia brown	RAL 8014
mahogany brown	RAL 8016
dark brown (.74)	RAL 8077
grey white	RAL 9002
pure white (.71)	RAL 9010
graphite black (.73)	RAL 9011
traffic white (.72)	RAL 9016
other RAL colours on request	

Stainless steel

natural finish	.80
brushed	.82
polished	.83

Plastic / rubber / wood

PVC	.95
rubber	.96
peech wood	.98

HELM Range

nelivi kange		
TEH_01	Hardware for Sliding Wardrobe Doors	
TEH_02H	Hardware for Sliding Doors (Wood)	
TEH_02G	Hardware for Sliding Doors (Glass)	
TEH_02D	Design Hardware for Sliding Doors (Wood and Glass)	
TEH_06	Hardware for Sliding Gates	
TEH_09	Hardware for Gateway Gates	
TEH_11	Hardware for Curtains and Tarpaulins	
TEH_12	Safety Equipment against Falls from a Height (PSE)	
TEH 40	Hardware for Sliding Shutters	











TEH_01

TEH_02H

TEH_02G







TEH_02D

TEH_06

TEH_09







TEH_11

TEH_12

TEH_40



TEK_0102	Door Holders and Door Stops
TEK_0308	Door Pulls, Door Handles and Accessories
TEK_0506	Flush Pulls and Locks
TEK_0407	Hardware for Handrails, Floor Rails, Coat Racks and Toilet Partition Walls













TEK_0102

TEK_0308

TEK_0506



TEK_0407

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